

2024 Hot Mixed Asphalt M-46 Joint Repair
Letting Date – April 25, 2024, 8:45 am

Contractor: _____

Address: _____

Sign & Print: _____

Date: _____

Phone & Fax: _____

Email: _____

MDOT - M-46 from Plain Road to M-53 Joint Repair

Total _____

COMPLETION DATE: Seasonal Limitations per the MDOT 2020 Standard Specifications for Construction except as modify here. All paving must be complete by September 20th, 2024. Signed Insurance, Agreement, and ROW Permit and bid tab shall be enclosed.

Bids are to be submitted on the Road Commission forms in a plainly marked, sealed envelope. No faxed or emailed bids accepted. Plans and specifications are available online at www.tuscolaroad.org. Please contact Brent Dankert, Tuscola County Highway Engineer at 989-233-7472 or highwayengineer@tuscolaroad.org with any questions. Any addenda must be noted and initialed.

If you are interested in bidding and have downloaded plans from the website please email highwayengineer@tuscolaroad.org to be added to the plan holders list to make sure you receive addendums.

The Contractor has examined the proposal, permits, plans, and the location of the work described here in and is fully informed as to the nature of the work and the conditions relating to its performance. Proposals will be received from contractors having a current (Cb) prequalification with the Michigan Department of Transportation. All work will be done in accordance with the requirements of Section 501 of 2020 MDOT Standard Specifications for Construction and as modified herein.

General:

This work shall be at various locations throughout Tuscola County or state highways under the maintenance jurisdiction of the Tuscola County Road Commission. This work shall include all necessary labor, equipment, and material to place HMA to the depth specified, and compacting the material to achieve the required density for a complete installation. Quantities shown are estimates and are subject to increase or decrease by the Engineer. Changes in quantities will not change unit prices as bid. Some projects are to be constructed in coordination with work by other Contractors, or Tuscola County Maintenance Crews. The contractor awarded these projects will cooperate by scheduling their work with the other crew(s) accordingly.

Projects may be added or deleted as mutually agreed upon by the Road Commission and the Contractor. All local road projects listed are subject to the approval and award of the project at the township level. All haul route projects are subject to the settlement of the road use agreement. Work for the Michigan Department of Transportation may also be included.

Schedule:

Contractor shall provide the Tuscola County Road Commission and MDOT 14 days advance notice prior to mobilization and must begin no earlier than May 6th, 2024. All work must be completed by September 20th, 2024. Liquidated damages shall be assessed in accordance with the Michigan Department of Transportation 2020 Standard Specifications for Construction. See the Progress Clause for more information.

Construction:

The Contractor shall follow the construction methods as described in Section 501.03 of the 2020 MDOT Standard Specifications for Construction except as modified herein:

1. **Leveling** - Where directed by the Engineer to correct irregularities in the existing road surface, a leveling layer of bituminous mixture shall be placed with the paver and rolled. Corrections requiring additional bituminous mixture shall be rolled far enough ahead of paving operations to permit proper compaction. Materials placed as a leveling layer shall be paid for as the Bituminous Scratch Course.
2. **Wedging** - Where directed by the Engineer to correct sporadic irregularities in the existing road surface. Wedging shall be considered included in the pay item for main line paving but may require a separate application to achieve proper compaction.
3. **Base Patching** - This work involves removing the existing loose bituminous road material to the existing gravel base, and replacing it with new bituminous material, 1.5” minimum. The method by which the existing bit material is to be removed and replaced will be up to the Contractor but will require prior approval by the Engineer. The base patch shall be noted and included in the pay item as indicated.
4. **Bituminous Approach** - Where noted as a pay item will be placed as a separate application from main line paving on a crossroad requiring more than the 3’ widening done with main line paving.
5. **Compaction** - The Nuclear Gauge Method for testing compaction will be used on Primary roads. The Number of Rollers Method chart below shall apply, for local road paving. The Engineer may decide to verify density on local roads with the Nuclear Gauge Method.

Number of Rollers Required Based on Placement Rate:

Average Laydown Rate, Square Yards Per Hour	Number of Rollers Required	
	Compaction Rollers	Finish Rollers
Less than 600		
601 – 1200	1	1*
	1	1
1201 – 2400	2	1
2401 – 3600	3	1
3601 and more	4	1

*The Compaction roller may be used as the finish roller also.

An approved self-propelled pneumatic-tired roller shall be provided and used as directed while placing Bit Mix for leveling or wedging.

6. **Butt Joints** - Shall be constructed at railroad crossings, bridge decks, and at locations specified. Remove the existing surface to the thickness of the proposed overlay, for the full width of the joint. Uniformly taper the removal to the original surface over at least 35 feet or as agreed to with the Engineer. Once the Butt Joints are cut, bump signs shall be installed and a bag joint shall be installed and maintained by the Contractor until it is paved over. Butt Joint shall not be cut more than 7 days prior to paving. Butt Joints will be paid for by the Each as noted on the bid.
7. **Safety Edge** – Shall be installed on all reconstruct projects, (crush and shape projects). Safety Edge shall be constructed in accordance with MDOT Standard Detail R-110.
8. **Pavement Removal** - Shall be completed according to Section 204.04B of the 2020 MDOT Standard Specifications for Construction.
9. **Cold Milling Full Width and Approach** - Shall be completed in accordance with Michigan Department of Transportation 2020 Standard Specifications for Construction Section S01 and all other applicable sections. Depth of Cold Milling shall be 1.5 inches or as noted on the bid. For locations depth of Cold Milling is 3.0 inches the Contractor shall pave back a minimum of 1.5 inches by end of day. Once paving is done, bump signs & uneven lane signs shall be installed. A bag joint shall also be installed and maintained by the contractor until all paving is complete. Cold Milling Full Width and Approach shall be paid for by the square yard as noted on the bid.
10. **Equipment** - The paver shall be equipped with an automatically controlled and activated screed and strike-off assembly.
11. **Temporary Pavement Marking Tape** - Shall be required on Michigan Department of Transportation projects and all Primary Road projects only. No additional payment will be made for the tape; payment for temporary pavement marking tape shall be included in other items of work.
12. **Gravel Driveway Approaches** - Asphalt fillets at gravel driveways on overlay projects shall be completed with mainline paving. 23A Shoulder Gravel shall be applied to each gravel approach from the fillet out 5' to taper new grade to existing driveway. All driveways shall not exceed 10% running slope. If the driveway exceeds 10% the gravel shall be extended past the 5' point until the running slope is less than 10%. Material, equipment, and labor used to complete this work will not be paid for separately but will be considered included in line item 23A Gravel Shoulder.
13. **Hard Surfaced Driveways** – Driveway approaches for existing asphalt or concrete drives shall be feathered with hot mix asphalt to meet existing grade within 5' of the edge of pavement. All hard surface driveway overlays shall not exceed 10% running slope. If the driveway overlay exceeds 10% the asphalt shall be extended past the 5' point until the running slope is less than 10%. Material, equipment, and labor used to complete this work will not be paid for separately but will be considered in other items of work.
14. **Limestone Driveways** – Limestone material will be placed by the Tuscola County Road Commission or locations may be marked to gap prior to the Contractor's shouldering operation. Care shall be taken to avoid shoulder material in these driveways.

15. **Bond Coat** – Shall be applied at a uniform rate of application between 0.05 to 0.15 gallons per square yard. A bond coat shall be applied between multiple lifts of asphalt. Bond Coat will not be paid for separately but included in the cost of other bid items.

Materials:

All materials must meet the 2020 MDOT Standard Specification for Construction except as modified herein:

1. **Bituminous Materials** – Bituminous Mixture shall be 4EL. See Below for more details.
2. **Bond Coat** – Shall be SS-1h or low tracking bond coat and shall meet the requirement of MDOT SSFC 2020 Section 501 and 904.
3. **Asphalt Cement** – Shall be PG 58-28 in accordance with 2020 MDOT SSFC Section 501 and 904.
4. **Bituminous Mixture 4EL** – Shall meet the gradation as specified in 2020 MDOT SSFC Section 902 Table 902-5 and Physical Requirements specified in 2020 MDOT SSFC Section 902 Table 902-6. Asphalt cement content of the mix shall be from 5.7% to 6.5% in the surface course as directed by the Engineer. If/When Reclaimed Asphalt Pavement (RAP) is used a maximum of 27% RAP binder by weight of the total binder in the mixture shall apply. Reference Special Provision 20SP-501F-01 for Recycled Hot Mix Asphalt Mixture on Local Agency Projects. The mix design shall be approved by the Engineer prior to the placement of the mixture.
5. **Bit Scratch Course** – The item Bit Scratch Course shall be placed at the pounds specified on the project list as leveling. The mix be the same as the top course, or as approved by the Engineer.
6. **Testing of Asphalt Materials** – All materials must be tested and approved in accordance with the MDOT Specifications before they enter the construction of the projects. The mix designs must be submitted and approved by the Engineer prior to placing any asphalt. Acceptance of asphalt material will be based on MDOT Special Provision 20SP-501I-01 Acceptance of HMA Mixture on Local Agency Projects, except as herein noted. Air voids shall be 3.0% for leveling and top course. The Engineer will perform Quality Assurance sampling and testing a minimum of two tests per day of production for each mix type. A failing test will result in additional testing with possible penalties. The Engineer will measure density with a Nuclear Density Gauge using the Gmm from the JMF for the density control target on all Primary Road Projects. Local Road Projects will use the Number of Rollers Method, unless requested otherwise by the Engineer. The Engineer may at their discretion verify the roller pattern as established by the contractor utilizing the Nuclear Density Gauge. The Contractor shall submit Quality Control test results for each day of paving to the Engineer. **Lack of test reports may delay payment.** A new mix design must be approved prior to changes in the aggregate used. The Road Commission reserves the right to test randomly as necessary.
7. **Shoulders** – All crushed gravel or limestone material shall meet the 23A gradation and compacted in accordance with the 2020 MDOT Standard Specifications for Construction.

The shoulder width of new roads shall be 3' minimum unless varied by the Engineer to fit field conditions. For overlay projects, existing shoulder width shall be matched, with a maximum width of 3'. Any concerns for loss of material due to existing narrow shoulder width shall be brought to the attention of the Engineer, as soon as possible. All shoulder material shall be bid by the ton furnished, hauled and placed. **Please Note: Shoulders on asphalt projects shall be placed within 7 days after asphalt is laid unless extended by approval of Engineer. A penalty of \$500/day per project may be charged if the Contractor does not comply.**

8. **Testing of 23A Shoulder Material** – The contractor will furnish one gradation test on each source (new stockpile) of shoulder material to be used, prior to placing and one gradation test for every 10,000 tons of shoulder material to be used. A copy of the test results shall be forwarded to the Engineer. The Road Commission reserves the right to test the shoulder material randomly as necessary.
9. **Monument Box Rings** – The Contractor shall supply monument box rings to adjust all existing monument boxes within the proposed pavement surface to the proper height providing a smooth ride, whether noted on the bid or not.

Traffic Control:

The Road Commission will install "Road Work Ahead" signs on each project. Traffic must be maintained to local traffic during construction. Primary Road work will be performed via a single lane closure. Local Road work will be performed via temporary road closure.

1. Lane Closure – The contractor shall maintain traffic as per the Tuscola County Road Commission Maintaining Traffic Special Provision attached.
2. Temporary Road Closure – Will be allowed if approved by the Engineer on a site-specific basis. Type III barricades or arrow boards will be required at each end of the project along with a traffic regulator for re-routing traffic.
3. Warning Signs – The contractor will be responsible for supplying, installing, and maintaining any signs necessary to protect the motoring public from situations that have occurred due to unfinished work, i.e. Uneven Lanes Sign W8-11, Bump Sign W8-1, Low Shoulder W8-9.
4. Traffic Regulators – Traffic regulators shall be equipped with High-visibility Class 2 or Class 3 safety apparel, Stop/Slow or Stop/Stop Sign Paddles, and a two-way radio system and a standby backup system if traffic regulators are not visible to each other. Ensure persons designated to regulate traffic receive training, no more than 12 months before traffic regulating operations, on property traffic regulating procedures. Ensure this training consists of at least viewing "Safely Regulating Traffic in Michigan" and reading the current MDOT handbook, Traffic Regulators Instruction Manual. Maintain documentation on persons trained and dates trained and provide to the Engineer upon request.

Measurement and Payment:

The completed work will be paid for at the contract unit price for the following contract pay item and includes all material, equipment, and labor to complete these items.

<u>Pay Item</u>	<u>Pay Unit</u>
Mobilization	LSUM
Hand Patching	Ton
Pavt Joint and Crack Repr, Det 7, Spec	Feet
Pavt Joint and Crack Repr, Det 8, Spec	Feet
Channelizing Device, 42 inch Fluorescent Furn/Oper	Each
Lighted Arrow, Type C, Furn/Oper	Each
Minor Traffic Devices	LSUM
Sign, Type B, Temp Prismatic, Furn/Oper	SFT

Contract items shall be invoiced by location. Measurement will be made by the unit specified above. Proper material tickets shall be provided with the invoice documenting quantity used of each material.

All invoices **MUST** include the TCRC job number and project location.

It is understood by all parties involved that the construction of some projects in this bid letting are conditional on the Road Commission receiving the necessary agreements from the Townships. Payment will be made as funds become available.

Warranty:

The Contractor hereby warrants his work and material for one year from date of placement. The Road Commission may choose to hold up to 10% of the project bid cost until the warranty expires.

Liability:

The Contractor shall at all times exercise extreme care and shall assume all liability for any damages resulting from his operations and shall hold the Tuscola County Road Commission harmless from any such claims or damages.

The contractor must obtain a Tuscola County Right of Way Permit before any work can begin.

The successful bidder must also furnish certificates or policies giving satisfactory evidence of insurance coverage to the minimum extent of \$500,000.00 property damage and \$1,000,000.00 personal liability to insure adequate payment for any damage caused by his operations.

The contractor shall, prior to the start of work, file with the Tuscola County Road Commission a certificate of Workmen's Compensation Insurance. The attached certificate of insurance is required for the successful bidder or bidders.

NON-COMPLIANCE WITH PROJECT SPECIFICATION PROVISIONS:

Any variation from the specifications of the project herein without written approval from the Tuscola County Road Commission and/or its authorized representative may result in, at the discretion of the Road Commission, the voiding and/or canceling of the acceptance of any bid and/or contract, resulting from this project.

The Board reserves the right to accept or reject any or all proposals and to re-advertise or to accept the proposal, which in their opinion, is in the best interest of Tuscola County.

Attachments:

1. Bid Tab
2. Agreement
3. Tuscola County Right of Way Permit Application
4. Title IV and VI Compliance
5. Special Provision 20SP-501A-01 – Sampling Asphalt Binder on LAP
6. Special Provision 20SP-501F-01 – Recycled Hot Mix Asphalt Mixture on LAP
7. Special Provision 20SP-501I-01 – Acceptance of Hot Mix Asphalt Mixture on LAP
8. MDOT Project Log – M-46 from Plain Road to M-53
 - a. Includes Progress Clause and Maintenance of Traffic

M-46 from Plain Road to M-53 Joint Repair					
Pay Item Code	Pay Item	Unit	Quantity	Unit Cost	Cost
1100001	Mobilization, Max	LSUM	1.00		
5010025	Hand Patching	Ton	1430		
5017001	Pavt Joint and Crack Repr, Det 7, Spec	Ft	15530		
5017001	Pavt Joint and Crack Repr, Det 8, Spec	Ft	1730		
8120035	Channelizing Device, 42 inch, Fluorescent, Furn	Ea	126		
8120036	Channelizing Device, 42 inch, Fluorescent, Oper	Ea	126		
8120140	Lighted Arrow, Type C, Furn	Ea	2		
8120141	Lighted Arrow, Type C, Oper	Ea	2		
8120170	Minor Traf Devices	LSUM	1		
8120350	Sign, Type B, Temp, Prismatic, Furn	Sft	328		
8120351	Sign, Type B, Temp, Prismatic, Oper	Sft	328		
8120370	Traf Regulator Control	LSUM	1		
8122188	Rumble Strip, Temp, Portable, Furn	Ea	12		
8122189	Rumble Strip, Temp, Portable, Oper	Ea	12		
Total					

AGREEMENT

TUSCOLA COUNTY ROAD COMMISSION – 1733 S. MERTZ ROAD, CARO, MI 48723
PAGE 1 OF 1

This agreement made this _____ day of _____, 20_____
by and between the Board of Tuscola County Road Commissioners and _____
_____.

1. _____ hereby agrees to undertake the following work
in the status of an independent contractor performing the following job:

_____.

2. Said contractor, _____, shall at all
times exercise extreme care and shall assume any and all liability for property damage or bodily
injury resulting from the above operation by this employees, agents, assigns, sub-contractors
and anyone else acting under his control or direction; and will indemnify, hold harmless and
defend the Tuscola County Road Commission, its Commissioners or employees from any and all
claims for property damage or bodily injury arising out of this Agreement.

3. Said contractor, _____, while
engaged in said job shall maintain and furnish certificates of insurance, naming the Tuscola
County Road Commission and Commissioners as an additional insured under the policy, with
policy limits of \$500,000/\$1,000,000 for property damage and bodily injury, and shall furnish
the Tuscola County Road Commission copies of said certificates of insurance prior to
commencing any work on said project.

Additionally, said contractor, _____, shall furnish
prior to start of said job with the Board of Tuscola County Road Commissioners, a policy of
insurance certifying he carries and has in effect worker's compensation insurance on all those
required to be covered under Michigan law.

4. The address of the Board of Tuscola County Road Commissioners is 1733 S, Mertz Rd., Caro, MI
48723.

Witnessed:

Board of Tuscola County Road Commissioners

Contractor

Contractor bid will not be accepted unless the enclosed Agreement is Signed and Returned with you bid.

TUSCOLA COUNTY ROAD COMMISSION

Right - of - Way Permit Worksheet

Permit Fees & Proof of Insurance are required prior to review of the permit application

Date: _____

Applicant/Property Owner:

Name: _____

Address: _____

Phone: _____

Email: _____

Signature: _____

Contractor:

Name: _____

Address: _____

Phone: _____

Email: _____

Signature: _____

Project Locations:

Address: _____

Road: _____

Between: _____

And: _____

Township: _____ Section: _____

Project Description:

Type of Work:

Driveway: *Commercial

Residential/Farm

Special Use: Utility

Yard Enclosure

Road Crossing: Bore

Open Cut

Misc.: _____

Material: *(If Known)*

**Pipe/Culvert Material: _____

Pipe/Culvert Diameter: _____

Pipe/Culvert Length: _____

***Backfill Material: _____

Reviewer's Recommendations:

**Additional Permit Standards & Policies apply, available upon Request*

Reviewer's Signature: _____

***Plastic, Concrete, or CMP (CMP may be purchased thru TCRC if placed in R-O-W)*

Flagged: _____

****A Copy of the Certified Mechanical Analysis & the Density Report are required for material placed under roadway*

TUSCOLA COUNTY ROAD COMMISSION

TITLE IV COMPLIANCE

APPENDIX A

During the performance of this contract, the contractor, for itself, its assignees, and successors in interest (hereinafter referred to as the "contractor") agrees as follows:

1. Compliance with Regulations: The contractor shall comply with the Regulations relative to non-discrimination in Federally-assisted programs of the Department of Transportation, Title 49, code of Federal Regulations, Part 21 as they may be amended from time to time, (hereinafter referred to as the Regulations), which are herein incorporated by reference and made a part of this contract.
2. Non-discrimination: The contractor, with regard to the work performed by it during the contract, shall not discriminate on the grounds of race, color, or national origin in the selection and retention of subcontractors, including procurements of materials and leases of equipment.
3. The contractor shall not participate either directly or indirectly in the discrimination prohibited by section 21.5 of the Regulation, including employment practices when the contractor covers a program set forth in Appendix B of the Regulations.
4. Solicitations for Subcontracts, Including Procurements of Materials and Equipment: In all solicitations either by competitive bidding or negotiation made by the contractor for work to be performed under a subcontract, including procurements of materials or leases of equipment, each potential subcontractor or supplier shall be notified by the contractor of the contractor's obligations under this contract and the Regulations relative to non-discrimination on the grounds of race, color, or national origin.
5. Information and Reports: The contractor shall provide all information and reports required by the Regulations, or directives issued pursuant thereto, and shall permit access to its books, records, accounts, other sources of information, and its facilities as may be determined by the Tuscola County Road Commission to be pertinent to ascertain compliance with such Regulations or directives. Where any information required of a contractor is in the exclusive possession of another who fails or refuses this information, the contractor shall so certify to the State highway department, or the Federal Highway Administration as appropriate, and shall set forth what efforts it has made to obtain the information.
6. Sanctions for Non-compliance: In the event of the contractor's non-compliance with the non-discrimination provisions of this contract, the Tuscola County Road Commission Shall Impose such contract sanctions as it or the Federal Highway Administration may determine to be appropriate, including, but not limited to:
 - a) Withholding of payments to the contractor under the contract until the contractor complies, and/or
 - b) Cancellation, termination, or suspension of the contract, in whole or in part.
7. Incorporation of Provisions: The contractor shall Include the provisions of paragraphs (1) through (6) in every subcontract, including procurement of materials and leases of equipment, unless exempt by the Regulations, or directives Issues pursuant thereto. The contractor shall take such action with respect to any subcontract or procurement as the Tuscola County Road Commission may direct as a means of enforcing such provisions including sanctions for noncompliance: Provided, however, that, in the event u contractor becomes involved in, or is threatened with, litigation with a subcontractor or supplier as a result of such direction, the contractor may request the Tuscola County Road Commission to enter into such litigation to protect the interests of the County, and, in addition, the contractor may request the State highway department to enter into such litigation to protect the interests of the State and/or the United States to enter into such litigation to protect the interests of the United States.

"The TUSCOLA COUNTY ROAD COMMISSION, in accordance with Title VI of the Civil Rights Act of 1964, 78-252, 42 U.S.C. 2000d-222d-4, the Civil Rights Act of 1987, P.L. 100-259, and Title 49, Code of Federal Regulations, Department of Transportation, subtitle A, Office of the Secretary, Part 21, Non-discrimination in federally assisted programs of the Department of Transportation issued pursuant to such Act, hereby notifies all bidders that it will affirmatively insure that in any contract entered into pursuant to this advertisement, Disadvantaged Business Enterprise firms will be afforded full opportunity to submit bids in response to this invitation and will not be discriminated against on the grounds of Race, Color, Sex, Age, National Origin, or Handicap in consideration for an award. For additional compliance information, please see Appendix A."

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
SAMPLING ASPHALT BINDER ON LOCAL AGENCY PROJECTS

CFS:TRC

1 of 1

APPR:JWB:KPK:02-19-20
FHWA:APPR:02-19-20

a. Description. This work consists of the Contractor taking samples of the asphalt binder and delivering the samples to the Engineer prior to incorporation into the hot mix asphalt mixture.

b. Materials. For informational purposes, original samples of asphalt binder will be taken by the Contractor and delivered to the Engineer prior to incorporation into the mixture. The frequency of sampling will be determined by the Engineer.

The Contractor must certify in writing that the materials used in the HMA mixture are from the same source as the materials used in developing the HMA mixture design and the bond coat is from an approved supplier as stated in the *Material Quality Assurance Procedures Manual*.

c. Construction. None specified.

d. Measurement and Payment. The cost of obtaining and delivering the samples to the Engineer will be included in the hot mix asphalt (HMA) pay items in the contract.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
RECYCLED HOT MIX ASPHALT MIXTURE ON LOCAL AGENCY PROJECTS

CFS:KPK

1 of 2

APPR:JWB:CJB:02-26-20
FHWA:APPR:03-02-20

Add the following subsection to subsection 501.02.A.2 of the Standard Specifications for Construction.

- c. **Reclaimed Asphalt Pavement (RAP) and Binder Grade Selection.** The method for determining the binder grade in HMA mixtures incorporating RAP is divided into three categories designated Tier 1, Tier 2 and Tier 3. Each tier has a range of percentages that represent the contribution of the RAP binder toward the total binder, by weight. The tiers identified below apply to HMA mixtures with the following exception: Superpave mixture types EML, EML High Stress, EMH, EMH High Stress, and EH, EH High Stress used as leveling or top course must be limited to a maximum of 27 percent RAP binder by weight of the total binder in the mixture.

Recycled materials may be used as a substitute for a portion of the new materials required to produce HMA mixtures in accordance with contract.

- **Tier 1 (0% to 17% RAP binder by weight of the total binder in the mixture).** No binder grade adjustment is made to compensate for the stiffness of the asphalt binder in RAP.
- **Tier 2 (18% to 27% RAP binder by weight of the total binder in the mixture).** For all mixtures no binder grade change will occur in Tier 2 for all shoulder and temporary road mixtures.

Ensure the required asphalt binder grade is at least one grade lower for the low temperature than the design binder grade required for the specified project mixture type. Lowering the high temperature of the binder one grade is optional. For example, if the design binder grade for the mixture type is PG 58-22, the required grade for the binder in the HMA mixture containing RAP would be a PG 52-28 or a PG 58-28.

For Marshall Mixes, no binder grade change will be required when Average Daily Traffic (ADT) is above 7000 or Commercial Average Daily Traffic (CADT) is above 700. No binder grade change will occur for EL mixtures used as leveling or top course.

The asphalt binder grade can also be selected using a blending chart for high and low temperatures. Supply the blending chart and the RAP test data used in determining the binder selection according to *AASHTO M323*.

- **Tier 3 ($\geq 28\%$ RAP binder by weight of the total binder in the mixture).** The binder grade for the asphalt binder is selected using a blending chart for high and low temperatures per *AASHTO M323*. Supply the blending chart and the RAP test data

used in determining the binder selection.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
ACCEPTANCE OF HOT MIX ASPHALT MIXTURE ON LOCAL AGENCY PROJECTS

CFS:KPK

1 of 7

APPR:CJB:JWB:02-26-20
FHWA:APPR:03-13-20

a. Description. This special provision provides sampling and testing requirements for local agency projects using the roller method and the nuclear density gauge testing. Provide the hot mix asphalt (HMA) mixture in accordance with the requirements of the standard specifications, except where modified herein.

b. Materials. Provide aggregates, mineral filler (if required), and asphalt binder to produce a mixture proportioned within the master gradation limits shown in the contract, and meeting the uniformity tolerance limits in Table 1.

Table 1: Uniformity Tolerance Limits for HMA Mixtures

Parameter		Top and Leveling Course		Base Course		
Number	Description	Range 1 (a)	Range 2	Range 1 (a)	Range 2	
1	% Binder Content	-0.30 to +0.40	±0.50	-0.30 to +0.40	±0.50	
2	% Passing	# 8 and Larger Sieves	±5.0	±8.0	±7.0	±9.0
		# 30 Sieve	±4.0	±6.0	±6.0	±9.0
		# 200 Sieve	±1.0	±2.0	±2.0	±3.0
3	Crushed Particle Content (b)	Below 10%	Below 15%	Below 10%	Below 15%	
a. This range allows for normal mixture and testing variations. The mixture must be proportioned to test as closely as possible to the Job-Mix-Formula (JMF).						
b. Deviation from JMF.						

Parameter number 2 as shown in Table 1 is aggregate gradation. Each sieve will be evaluated on one of the three gradation tolerance categories. If more than one sieve is exceeding Range 1 or Range 2 tolerances, only the one with the largest exceedance will be counted as the gradation parameter.

The master gradation should be maintained throughout production; however, price adjustments will be based on Table 1. Aggregates which are to be used in plant-mixed HMA mixtures must not contain topsoil, clay, or loam.

c. Construction. Submit a Mix Design and a JMF to the Engineer. Do not begin production and placement of the HMA until receipt of the Engineer’s approval of the JMF. Maintain the binder content, aggregate gradation, and the crushed particle content of the HMA mixture within the Range 1 uniformity tolerance limits in Table 1. For mixtures meeting the definition of top or leveling course, field regress air void content to 3.5 percent with liquid asphalt cement unless specified otherwise on HMA application estimate. For mixtures meeting the definition of base course, field regress air void content to 3.0 percent with liquid asphalt cement unless specified

otherwise on HMA application estimate.

Ensure all persons performing Quality Control (QC) and Quality Assurance (QA) HMA field sampling are "Local Agency HMA Sampling Qualified" samplers. At the pre-production or preconstruction meeting, the Engineer will determine the method of sampling to be used. Ensure all sampling is done in accordance with *MTM 313 (Sampling HMA Paving Mixtures)* or *MTM 324 (Sampling HMA Paving Mixtures Behind the Paver)*. Samples are to be taken from separate hauling loads.

For production/mainline type paving, obtain a minimum of two samples, each being 20,000 grams, each day of production, for each mix type. The Engineer will sample and maintain possession of the sample. Sampling from the paver hopper is prohibited. Each sample will be divided into two 10,000 gram parts with one part being for initial testing and the other part being held for possible dispute resolution testing. Obtain a minimum of three samples for each mix type regardless of the number of days of production.

Obtain samples that are representative of the day's paving. Sample collection is to be spaced throughout the planned tonnage. One sample will be obtained in the first half of the tonnage and the second sample will be obtained in the second half of the tonnage. If planned paving is reduced or suspended, when paving resumes, the remaining sampling must be representative of the original intended sampling timing.

Ensure all persons performing testing are Bit Level One certified or Bit QA/QC Technician certified.

Ensure daily test samples are obtained, except, if the first test results show that the HMA mixture is in specification, the Engineer has the option of not testing additional samples from that day.

At the pre-production or preconstruction meeting, the Engineer and Contractor will collectively determine the test method for measuring asphalt content (AC) using *MTM 319 (Determination of Asphalt Content from Asphalt Paving Mixtures by the Ignition Method)* or *MTM 325 (Quantitative Extraction of Bitumen from HMA Paving Mixtures)*. Back calculation will not be allowed for determining asphalt content.

Ensure all labs performing local agency acceptance testing are qualified labs per the *HMA Production Manual and the Michigan Quality Assurance Procedures Manual*, and participate in the MDOT round robin process, or they must be *AASHTO Materials Reference Laboratory (AMRL)* accredited for *AASHTO T30* or *T27*, and *AASHTO T164* or *T308*. Ensure on non-National Highway System (NHS) routes, Contractor labs are made available, and may be used, but they must be qualified labs as previously stated. Contractor labs may not be used on NHS routes. Material acceptance testing will be completed by the Engineer within 14 calendar days, except holidays and Sundays, for projects with less than 5,000 tons (plan quantity) of HMA and within 7 calendar days, except holidays and Sundays, for projects with 5,000 tons (plan quantity) or more of HMA, after the Engineer has obtained the samples. QA test results will be provided to the Contractor after the Engineer receives the QC test results. Failure on the part of the Engineer or the laboratory to provide QA test results within the specified time frame does not relieve the Contractor of their responsibility to provide an asphalt mix within specifications.

The correlation procedure for ignition oven will be established as follows. Asphalt binder content based on ignition method from *MTM 319*. Gradation (*ASTM D5444*) and Crushed particle content (*MTM 117*) based on aggregate from *MTM 319*. The incineration temperature will be established

at the pre-production meeting. The Contractor will provide a laboratory mixture sample to the acceptance laboratory to establish the correction factor for each mix. Ensure this sample is provided to the Engineer a minimum of 14 calendar days prior to production.

For production/mainline type paving, the mixture may be accepted by visual inspection up to a quantity of 500 tons per mixture type, per project (not per day). For non-production type paving defined as driveways, approaches, and patching, visual inspection may be allowed regardless of the tonnage.

The mixture will be considered out-of-specification, as determined by the acceptance tests, if for any one mixture, two consecutive tests per parameter, (for Parameter 2, two consecutive aggregate gradations on one sieve) are outside Range 1 or Range 2 tolerance limits. If a parameter is outside of Range 1 tolerance limits and the second consecutive test shows that the parameter is outside of Range 2, then it will be considered to be a Range 1 out-of-specification. Consecutive refers to the production order and not necessarily the testing order. Out-of-specification mixtures are subject to a price adjustment per the Measurement and Payment section of this special provision.

Contractor operations will be suspended when the mixture is determined to be out-of-specification, but contract time will continue to run. The Engineer may issue a Notice of Non-Compliance with Contract Requirements (Form 1165), if the Contractor has not suspended operations and taken corrective action. Submit a revised JMF or proposed alterations to the plant and/or materials to achieve the JMF to the Engineer. Effects on the Aggregate Wear Index (AWI) and mix design properties will be taken into consideration. Production and placement cannot resume until receipt of the Engineer's approval to proceed.

Pavement in-place density will be measured using one of two approved methods. The method used for measuring in-place density will be agreed upon at a pre-production or preconstruction meeting.

Pavement in-place density tests will be completed by the Engineer during paving operations and prior to traffic staging changes. Pavement in-place density acceptance testing will be completed by the Engineer prior to paving of subsequent lifts and being open to traffic.

Option 1 - Direct Density Method

Use of a nuclear density gauge requires measuring the pavement density using the Gmm from the JMF for the density control target. The required in-place density of the HMA mixture must be 92.0 to 98.0 percent of the density control target. Nuclear density testing and frequency will be in accordance with the *MDOT Density Testing and Inspection Manual*.

Option 2 - Roller Method

The Engineer may use the Roller Method with a nuclear or non-nuclear density gauge to document achieving optimal density as discussed below.

Use of the density gauge requires establishing a rolling pattern that will achieve the required in-place density. The Engineer will measure pavement density with a density gauge using the Gmm from the JMF for the density control target.

Use of the Roller Method requires developing and establishing density frequency curves, and

meeting the requirements of Table 2. A density frequency curve is defined as the measurement and documentation of each pass of the finished roller until the in-place density results indicate a decrease in value. The previous recording will be deemed the optimal density. The Contractor is responsible for establishing and documenting an initial or QC rolling pattern that achieves the optimal in-place density. When the density frequency curve is used, the Engineer will run and document the density frequency curve for each half day of production to determine the number of passes to achieve the maximum density. Table 5, located at the end of this special provision, can be used as an aid in developing the density frequency curve. The Engineer will perform density tests using an approved nuclear or non-nuclear gauge per the manufacturer's recommended procedures.

Table 2: Minimum Number of Rollers Recommended Based on Placement Rate

Average Laydown Rate, Square Yards per Hour	Number of Rollers Required (a)	
	Compaction	Finish
Less than 600	1	1 (b)
601 - 1200	1	1
1201 - 2400	2	1
2401 - 3600	3	1
3601 and More	4	1

a. Number of rollers may increase based on density frequency curve.
b. The compaction roller may be used as the finish roller also.

After placement, roll the HMA mixture as soon after placement as the roller is able to bear without undue displacement or cracking. Start rolling longitudinally at the sides of the lanes and proceed toward the center of the pavement, overlapping on successive trips by at least half the width of the drum. Ensure each required roller is 8 tons minimum in weight unless otherwise approved by the Engineer.

Ensure the initial breakdown roller is capable of vibratory compaction and is a maximum of 500 feet behind the paving operations. The maximum allowable speed of each roller is 3 miles per hour (mph) or 4.5 feet per second. Ensure all compaction rollers complete a minimum of two complete rolling cycles prior to the mat temperature cooling to 180 degrees Fahrenheit (F). Continue finish rolling until all roller marks are eliminated and no further compaction is possible. The Engineer will verify and document that the roller pattern has been adhered to. The Engineer can stop production when the roller pattern is not adhered to.

d. Measurement and Payment. The completed work, as described, will be measured and paid for using applicable pay items as described in subsection 501.04 of the Standard Specifications for Construction, or the contract, except as modified below.

Base Price. Price established by the Department to be used in calculating incentives and adjustments to pay items and shown in the contract.

If acceptance tests, as described in section c. of this special provision, show that a Table 1 mixture parameter exceeds the Range 1, but not the Range 2, tolerance limits, that mixture parameter will be subject to a 10 percent penalty. The 10 percent penalty will be assessed based on the acceptance tests only unless the Contractor requests that the 10,000 gram sample part retained for possible dispute resolution testing be tested. The Contractor has 4 calendar days from receipt

of the acceptance test results to notify the Engineer, in writing, that dispute resolution testing is requested. The Contractors QC test results for the corresponding QA test results must result in an overall payment greater than QA test results otherwise the QA tests will not be allowed to be disputed. The Engineer has 4 calendar days to send the dispute resolution sample to the lab once dispute resolution testing is requested. The dispute resolution sample will be sent to an independent lab selected by the Local Agency, and the resultant dispute test results will be used to determine the penalty per parameter, if any. Ensure the independent lab is a MDOT QA/QC qualified lab or an AMRL HMA qualified lab. The independent lab must not have conflicts of interest with the Contractor or Local Agency. If the dispute testing results show that the mixture parameter is out-of-specification, the Contractor will pay for the cost of the dispute resolution testing and the contract base price for the material will be adjusted, based on all test result parameters from the dispute tests, as shown in Table 3 and Table 4. If the dispute test results do not confirm the mixture parameter is out-of-specification, then the Local Agency will pay for the cost of the dispute resolution testing and no price adjustment is required.

If acceptance tests, as described in section c. of this special provision, show that a Table 1 mixture parameter exceeds the Range 2 tolerance limits, the 10,000 gram sample part retained for possible dispute resolution testing will be sent, within 4 calendar days, to the MDOT Central Laboratory for further testing. The MDOT Central Laboratory's test results will be used to determine the penalty per mixture parameter, if any. If the MDOT Central Laboratory's results do not confirm the mixture parameter is out-of-specification, then no price adjustment is required. If the MDOT Central Laboratory's results show that the mixture is out-of-specification and the Engineer approves leaving the out-of-specification mixture in place, the contract base price for the material will be adjusted, based on all parameters, as shown in Table 3 and Table 4.

In the case that the Contractor disputes the results of the test of the second sample obtained for a particular day of production, the test turn-around time frames given would apply to the second test and there would be no time frame on the first test.

The laboratory (MDOT Central Laboratory or independent lab) will complete all Dispute Resolution testing and return test results to the Engineer, who will provide them to the Contractor, within 13 calendar days upon receiving the Dispute Resolution samples.

In all cases, when penalties are assessed, the penalty applies to each parameter, up to two parameters, that is out of specification.

Table 3: Penalty Per Parameter

Mixture Parameter out-of-Specification per Acceptance Tests	Mixture Parameter out-of-Specification per Dispute Resolution Test Lab	Price Adjustment per Parameter
No	N/A	None
Yes	No	None
	Yes	Outside Range 1 but not Range 2: decrease by 10% Outside Range 2: decrease by 25%

The quantity of material receiving a price adjustment is defined as the material produced from the time the first out-of-specification sample was taken until the time the sample leading to the first in-specification test was taken.

Each parameter of Table 1 is evaluated with the total price adjustment applied to the contract base price based on a sum of the two parameter penalties resulting in the highest total price adjustment as per Table 4. For example, if three parameters are out-of-specification, with two parameters outside Range 1 of Table 1 tolerance limits, but within Range 2 of Table 1 limits and one parameter outside of Range 2 of Table 1 tolerance limits and the Engineer approves leaving the mixture in place, the total price adjustment for that quantity of material is 35 percent.

Table 4: Calculating Total Price Adjustment

Cost Adjustment as a Sum of the Two Highest Parameter Penalties		
Number of Parameters Out-of-Specification	Range(s) Outside of Tolerance Limits of Table 1 per Parameter	Total Price Adjustment
One	Range 1	10%
	Range 2	25%
Two	Range 1 and Range 1	20%
	Range 1 and Range 2	35%
	Range 2 and Range 2	50%
Three	Range 1, Range 1 and Range 1	20%
	Range 1, Range 1 and Range 2	35%
	Range 1, Range 2 and Range 2	50%
	Range 2, Range 2 and Range 2	50%

Table 5: Density Frequency Curve Development

Tested by: _____ Date/Time: _____

Route/Location:		Air Temp:
Control Section/Job Number:		Weather:
Mix Type:	Tonnage:	Gauge:
Producer:	Depth:	Gmm:

Roller #1 Type:

Pass No.	Density	Temperature	Comments
1			
2			
3			
4			
5			
6			
7			
8			
Optimum			

Roller #2 Type:

Pass No.	Density	Temperature	Comments
1			
2			
3			
4			
5			
6			
7			
8			
Optimum			

Roller #3 Type:

Pass No.	Density	Temperature	Comments
1			
2			
3			
4			
5			
6			
7			
8			
Optimum			

Summary: _____

PROGRESS CLAUSE: Submit a Progress Schedule. The Engineer for this project is as follows:

Craig C. Innis, P.E.
MDOT Huron TSC
(989) 233-4778
InnisC@michigan.gov

After receiving Notice of Award, start work on the date approved by the Engineer, which must be no earlier than **May 6th, 2024**. In no case may any work be commenced prior to receipt of formal notice of award by the Department.

The entire project must be completed and open to traffic by the final completion date of **September 20th, 2024**.

The Contractor is responsible to provide sufficient resources and adjust work schedules to complete work within the contract time.

Failure by the Contractor to meet final completion date will result in the assessment of liquidated damages in accordance with subsections 108.10.C.1 of the Standard Specifications for Construction. Liquidated damages will continue to be assessed for each calendar day that the work associated with the open to traffic and final completion dates remains incomplete, even if these days extend into or beyond seasonal suspension, unless approved otherwise by the Engineer.

Unless specific pay items are provided in the contract any extra costs incurred by the Contractor due to cold-weather protection and winter grading will not be paid for separately but will be included in the payment of other pay items in the contract.

After award and prior to the start of work, the Contractor must attend a preconstruction meeting with the Engineer. The Engineer will determine the day, time and place for the preconstruction meeting. The meeting will be conducted after project award and may be rescheduled if there are delays in the award of the project. The named subcontractor(s) for, Designated and/or Specialty Items, as shown in the proposal, is(are) recommended to be at the preconstruction meeting if such items materially affect the work schedule.

Failure on the part of the Contractor to carry out the provisions of this Progress Clause may be considered sufficient cause to prevent bidding future projects.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
MAINTAINING TRAFFIC

HUR:TPA

1 of 5

a. Description. This special provision consists of requirements and restrictions to maintain traffic on [M-46 from Plain Rd to M-53 in Tuscola and Sanilac Counties](#).

b. General. Maintain traffic throughout the project in accordance with the standard specifications, typicals, and supplemental specifications in the contract and as described on the plans for this project.

c. Construction Influence Area (CIA). The CIA includes the right-of-way of the following roadways, within the approximate limits described below:

1. On [M-46](#) from approximately [one mile west of Plain Rd and one miles east of M-53](#).

2. In addition, the CIA includes the right-of-way of any designated detour route or alternate route, intersecting roads and ramps adjacent to the work zone for a distance of approximately 1/4 mile in advance of the work zone or as far as the construction or detour signing extends. The roads include but are not limited to Street, Road, Boulevard, etc.

d. Traffic Restrictions. Maintain traffic in accordance with the Maintaining Traffic Typicals contained herein, except as noted below. Changes or adjustments to the Maintaining Traffic Typicals may be necessary to fit field conditions, subject to approval of the Engineer or as determined by the Engineer.

1. Utilize the following Maintaining Traffic Typicals:

A. 100-GEN-KEY

B. 101-GEN-SPACING-CHARTS

C. 102-GEN-NOTES

D. 103-GEN-SIGN

E. 111-TR-NFW-2L-RUM

F. WZD-100-A

G. WZD-125-E

- 2. Do not deliver material, or close lanes during the holiday periods as defined in Table 1.
- 1. Cover or remove “45 where workers present” signing during the holiday periods as defined in Table 1.

Table 1: 2024 Holiday Periods

Holiday	Start Date and Time	End Date and Time
Memorial Day	3:00 p.m. Thursday, May 23 rd	6:00 a.m. Tuesday, May 28 th
Independence Day	3:00 p.m. Wednesday, July 3 rd	6:00 a.m. Monday, July 8 th
Labor Day	3:00 p.m. Thursday, August 29 th	6:00 a.m. Tuesday, September 3 rd

- 3. Do not deliver material, or close lanes during the Special Events as defined in Table 2.
- 2. Cover or remove “45 where workers present” signing during the Special Event periods as defined in Table 2.

Table 2: 2024 Special Events

Local Event	Start Dates and Time	End Date and Time
Kingston Days	3:00 p.m. Thursday, TBD*	6:00 a.m. Monday, TBD*

*Contractor to confirm dates prior to construction. Usually weekend after Labor Day.

4. Perform work and lane closures within the allowable time frames as shown in Tables 3 unless otherwise approved by the Engineer. Traffic switch operations on freeways may take place within the allowable times listed below in the traffic restriction tables and/or as otherwise approved by the Engineer. Additional lane, ramp, and/or roadway closures and shifts may be implemented during maintaining traffic stage and traffic switch operations with prior Engineer approval.

5. Traffic switch operations are exempt from lane rental assessments or liquidated damage assessments for 8 hours for each traffic switch. Perform traffic switch operations within the allowable “traffic restriction tables” as shown below.

- A. A traffic switch is defined as a change in the existing (original or staged) traffic configuration which requires multiple (more than one) lane lines and/or edge lines to be relocated in a new location and the old lines to be removed either between construction stages, or maintenance of traffic stages.
- B.

Table 3: M-46 Westbound/Eastbound Traffic Restrictions

Closure Type	Start Time	End Time	M	Tu	W	Th	F	Sa	Su
Single Lane Closure 111-TR-NFW-2L-RUM	Daytime		∞	∞	∞	∞	∞	∞	∞
∞ = Closure is allowed, and the frequency is not limited during the project timeframe									

6. Maintain a minimum of one lane(s) of traffic in each direction at all times on M-46. (And all intersecting roads and ramps, except where detoured.)

e. Traffic General.

1. For any lane open to traffic, provide a minimum lane width of 11 feet with 2 feet of shy distance on both sides unless identified otherwise on plans.

2. Do not close lanes or utilize traffic regulation sequences where work can be accomplished with a shoulder closure. Do not occupy any part of the active traffic lane with personnel or equipment when utilizing a shoulder closure. Place lane closures and traffic regulation operations only in areas as show on the plans unless otherwise directed by the Engineer.

3. Prior to shifting traffic onto shoulders or opening any lanes/shoulders and/or ramps, remove, by sweeping all accumulated debris that has collected within the shoulder and/or within the closed lane/shoulder.

4. A speed reduction will be used. Set the work zone speed limit on M-46 to 45 miles per hour (mph). Maintain the speed limit in Kingston.

7. Protect the work area at the end of each day. Close all open access points on the project to traffic with Type III barricades or other devices approved by the Engineer.

8. The Engineer will be responsible for notifying emergency services, transit agencies, law enforcement and schools prior to any lane closures, detours or major traffic shifts. In addition, the Contractor will be responsible for working with and complying with any coordination that is necessary with the Department and emergency services, transit agencies, law enforcement and schools. All costs associated with these coordination efforts will be considered included in the pay item "Minor Traf Devices".

9. Obtain all necessary permits from local governments within areas of local jurisdiction, including noise/dust ordinance waivers when required, prior to placing construction signing on local roads.

11. Remove all temporary traffic control devices from MDOT right-of-way during any shut down periods unless needed for directly maintaining or channelizing traffic. No additional payment will be made for removal and/or redeployment of these devices except for in the case of an approved extension of time.

13. Cover or remove construction signing that refers to work zone speed when work at a location is planned to be inactive for a period greater than 2 days, unless otherwise specified on the plans or as directed by the Engineer.

14. Once work is initiated that includes any lane restrictions, that work must be continued daily until completed. A lack of work activity for more than 3 days will require the removal of lane closures at no expense to the Department.

f. Traffic Regulator Control.

1. Maintain two-way traffic at all times on M-46 using traffic regulator control. A traffic regulator sequence is allowed to cover a maximum closure length of (2) miles. Place the arrow panel, signs and channelizing taper for the traffic regulator operation at locations approved by the Engineer for adequate visibility by oncoming traffic.

2. Do not utilize more than (2) traffic regulator operation(s) at one time on (route).

3. Provide at least (2) miles between consecutive traffic regulator operations.

4. Crossroads should remain open to traffic at all times. Use intermediate traffic regulators at each intersection approach and commercial driveways within the closure limits, as directed by the Engineer. Use traffic regulator control as directed by the Engineer for cross street traffic while paving through intersections.

5. Follow the Michigan Traffic Regulator's Instruction Manual for operations at signalized intersections. Contact the MDOT region electrician or applicable maintaining agency prior to work on traffic signals. Only the MDOT region electrician or applicable maintaining agency may make changes to the traffic signal controllers.

g. Stage Construction. Maintain traffic in accordance with the restrictions listed in section d. Traffic Restrictions and the sequence of operations contained herein. Use of an alternate traffic control plan is subject to review and approval by the Engineer.

1. Stage 1.

A. Perform all work

B. Maintain traffic per 111-TR-NFW-2L-RUM

q. Traffic Control Devices. Ensure all traffic control devices are in accordance with the *MMUTCD* and must meet the "acceptable" criteria as defined in the *ATSSA* publication entitled "*Quality Guidelines for Temporary Traffic Control Devices and Features*" at the time of initial deployment and after each major stage change.

1. During non-working periods, place applicable advance signs and channelizing devices at specific locations, as directed by the Engineer, at no additional cost to the Department.

2. Notify the Engineer 24 hours in advance of when traffic control devices are being delivered to the project site, to allow for initial inspection of devices to take place.

3. Remove from the project site all traffic control devices (including detour signing) no longer needed for a particular operation and equipment for construction within 14 calendar days of reopening the shoulder/lane/roadway.

4. Channelizing Devices.

A. Ensure all devices have sufficient ballast to prevent moving or tipping. If moving or tipping occurs, place additional ballast, as directed by the Engineer, at no additional cost to the Department. No more than two ballasts are allowed on each channelizing device.

B. Do not use caution tape on channelizing devices for traffic control and/or pedestrian traffic control on this project.

5. Temporary Signs.

A. Additional W20-1 (ROAD WORK AHEAD) signs are included in the quantities to be placed on all intersecting or adjacent roads where construction activities may be encountered.

C. Fabricate, install, and remove temporary sign overlays on existing signs with the pay item for Sign, Type B, Temp, Prismatic, Furn. Attach the overlay in accordance with subsection 812.03.D.2 of the Standard Specifications for Construction.

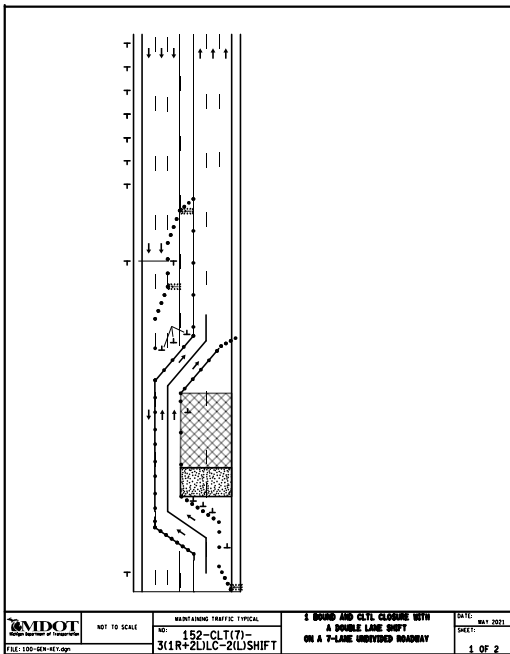
v. Measurement and Payment. Payment will be in accordance with the standard specifications unless otherwise specified. No additional payment will be made for the following activities:

1. Transporting traffic control items from site to site.
2. Providing sufficient vehicles and staff to make changes as-needed on site during work.
3. Providing sufficient vehicles and staff to remove closures from the roadway.

TYPICAL NUMBER KEY

CODES

AB = ARROW BOARD AW = ADVANCE WARNING C = CLOSURE CLT = CENTER LEFT TURN LANE CROSS = CROSSOVER CruSha = CRUSH AND SHAPE EM = EARLY MERGE EnR = ENTRANCE RAMP ExR = EXIT RAMP FW = FREEWAY GEN = GENERAL INFORMATION GORE = FREEWAY GORE AREA IN = INSIDE INT = INTERSECTION L = LANE (L) = LEFT LC = LANE CLOSURE LD = LONG DURATION	LO = LANE OPEN O = OUTSIDE (LANE CLOSURE) OUT = OUTSIDE OF SHOULDER MID = MIDDLE OF INTERSECTION OR ROAD NFW = NON-FREEWAY PARK = PARKING LANE PCMS = PORTABLE CHANGEABLE MESSAGE SIGN (R) = RIGHT ROLL = ROLLING ROADBLOCK RUM = RUMBLE STRIP SD = SHORT DURATION SHL = SHOULDER CLOSURE SIGN = SIGN SPEED = SPEED STA = STOPPED TRAFFIC ADVISORY TR = TRAFFIC REGULATOR TS = TEMPORARY SIGNAL ZIP = ZIPPER MERGE
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- 100 - GENERAL NOTES
- 110 - TRAFFIC REGULATORS
- 120 - NON-FREEWAY
- 130 - CENTER LEFT TURN (CLT) LANES
- 140 - PARKING LANES
- 150 - CLT 7 LANE SECTIONS
- 160 - SIGNAL WORK
- 200 - FREEWAY CLOSURES
- 210 - FREEWAY LANE SHIFTS
- 220 - FREEWAY ENTRANCE RAMPS
- 230 - FREEWAY EXIT RAMPS
- 300 - ADVANCE WARNINGS
- 310 - CROSSOVER CLOSURE
- 320 - CRUSH AND SHAPE
- 340 - MERGE SYSTEMS
- 350 - GORE LOCATIONS
- 360 - ROLLING ROADBLOCK
- 4000 - MAINTENANCE
- 5000 - SURVEY

EXAMPLE TYPICAL

CODE: 152-CTL(7)-3(1R+2L)LC-2(L)SHIFT

152 - TYPICAL NUMBER

CTL(7) = CENTER LEFT TURN LANE, 7 LANES TOTAL.

3(1R+2L)LC = 3 LANES CLOSED, (1 RIGHT LANE AND 2 LEFT LANES).

2(L)SHIFT = 2 LANES SHIFTED TO THE LEFT.

NOT TO SCALE

	NOT TO SCALE	MAINTAINING TRAFFIC TYPICAL	TYPICAL NUMBERING KEY	DATE: MAY 2021
		NO: 100-GEN-KEY		SHEET: 1 OF 1

FILE: 100-GEN-KEY.dgn

DISTANCE BETWEEN TRAFFIC SIGNS, "D"

"D" DISTANCES	POSTED SPEED LIMIT, MPH (PRIOR TO WORK AREA)										
	25	30	35	40	45	50	55	60	65	70	75
D (FEET)	250	300	350	400	450	500	550	600	650	700	750

GUIDELINES FOR LENGTH OF LONGITUDINAL BUFFER SPACE, "B"

"B" LENGTHS	SPEED*, MPH (PRIOR TO WORK AREA)											
	20	25	30	35	40	45	50	55	60	65	70	75
B (FEET)	33	50	83	132	181	230	279	329	411	476	542	625

* POSTED SPEED, OFF-PEAK 85TH PERCENTILE SPEED PRIOR TO WORK STARTING, OR THE ANTICIPATED OPERATING SPEED.

MINIMUM MERGING TAPER LENGTH, "L" (FEET)

OFFSET (FEET)	POSTED SPEED LIMIT, MPH (PRIOR TO WORK AREA)										
	25	30	35	40	45	50	55	60	65	70	75
1	11	15	21	27	45	50	55	60	65	70	75
2	21	30	41	54	90	100	110	120	130	140	150
3	32	45	62	80	135	150	165	180	195	210	225
4	42	60	82	107	180	200	220	240	260	280	300
5	53	75	103	134	225	250	275	300	325	350	375
6	63	90	123	160	270	300	330	360	390	420	450
7	73	105	143	187	315	350	385	420	455	490	525
8	84	120	164	214	360	400	440	480	520	560	600
9	94	135	184	240	405	450	495	540	585	630	675
10	105	150	205	267	450	500	550	600	650	700	750
11	115	165	225	294	495	550	605	660	715	770	825
12	125	180	245	320	540	600	660	720	780	840	900
13	136	195	266	347	585	650	715	780	845	910	975
14	146	210	286	374	630	700	770	840	910	980	1050
15	157	225	307	400	675	750	825	900	975	1050	1125

NOT TO SCALE

	NOT TO SCALE	WORK ZONE TRAFFIC CONTROL TYPICAL	TYPICAL NUMBERING KEY, "B", "D" AND "L" TABLES CHANNELIZING DEVICE SPACING, SIGN BORDER KEY, AND ROLL-AHEAD SPACING	DATE: NOV 2020
		NO: 101-GEN-SPACING-CHARTS		SHEET: 1 OF 3

THE FORMULAS FOR THE MINIMUM LENGTH OF A MERGING TAPER IN DERIVING THE "L" VALUES SHOWN IN THE ABOVE TABLES ARE AS FOLLOWS:

"L" = $\frac{W \times S^2}{60}$ WHERE POSTED SPEED PRIOR TO THE WORK AREA IS 40 MPH OR LESS

"L" = W X S WHERE POSTED SPEED PRIOR TO THE WORK AREA IS 45 MPH OR GREATER

L = MINIMUM LENGTH OF MERGING TAPER
 S = POSTED SPEED LIMIT IN MPH PRIOR TO WORK AREA
 W = WIDTH OF OFFSET

TYPES OF TAPERS

UPSTREAM TAPERS

- MERGING TAPER
- SHIFTING TAPER
- SHOULDER TAPER
- 2 TO 1 LANE ROAD TAPER

TAPER LENGTH

- L - MINIMUM
- 1/2 L - MINIMUM
- 1/3 L - MINIMUM
- 100' - MAXIMUM

DOWNSTREAM TAPERS

(USE IS RECOMMENDED)

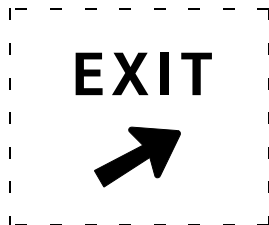
100' (PER LANE)

MAXIMUM SPACING FOR CHANNELIZING DEVICES

WORK ZONE SPEED LIMIT	DRUM AND 42" DEVICE SPACING (FT)		NIGHTTIME 42" DEVICE SPACING (FT)	
	TAPER	TANGENT	TAPER	TANGENT
< 45 MPH	1 x SPEED LIMIT	2 x SPEED LIMIT	25 FEET	50 FEET
≥ 45 MPH	50 FEET	100 FEET	25 FEET	50 FEET

SIGN OUTLINE KEY

DASHED OUTLINES INDICATE A SIGN THAT EXISTS ON SITE, AND NEEDS TO BE COVERED.



SOLID OUTLINES INDICATE A SIGN THAT IS TO BE PLACED ON THE PROJECT



NOT TO SCALE

	NOT TO SCALE	WORK ZONE TRAFFIC CONTROL TYPICAL	TYPICAL NUMBERING KEY "B", "D" AND "L" TABLES CHANNELIZING DEVICE SPACING SIGN BORDER KEY AND ROLL-AHEAD SPACING	DATE: NOV 2020
		NO: 101-GEN-SPACING-CHARTS		SHEET: 2 OF 3

GUIDELINES FOR ROLL-AHEAD DISTANCES FOR TMA VEHICLES – TEST LEVEL 2

WEIGHT OF TMA VEHICLE	PREVAILING SPEED (POSTED SPEED PRIOR TO WORK ZONE)	ROLL-AHEAD DISTANCE* (DISTANCE FROM FRONT OF TMA VEHICLE TO WORK AREA)
5.5 TONS (STATIONARY)	40 MPH OR LESS	25 FT

* ROLL-AHEAD DISTANCES ARE CALCULATED USING A 4,410 POUND IMPACT VEHICLE WEIGHT.

GUIDELINES FOR ROLL-AHEAD DISTANCES FOR TMA VEHICLES – TEST LEVEL 3

WEIGHT OF TMA VEHICLE	PREVAILING SPEED (POSTED SPEED PRIOR TO WORK ZONE)	ROLL-AHEAD DISTANCE* (DISTANCE FROM FRONT OF TMA VEHICLE TO WORK AREA)
5 TONS (MOBILE)	45 MPH	100 FT
	50-55 MPH	150 FT
	60-75 MPH	175 FT
12 TONS (STATIONARY)	45 MPH	25 FT
	50-55 MPH	25 FT
	60-75 MPH	50 FT

* ROLL-AHEAD DISTANCES ARE CALCULATED USING A 10,000 POUND IMPACT VEHICLE WEIGHT.



NOT TO SCALE

WORK ZONE TRAFFIC CONTROL TYPICAL

NO: 101-GEN-SPACING-CHARTS

TYPICAL NUMBERING KEY
 "B", "D" AND "L" TABLES
 CHANNELIZING DEVICE SPACING
 SIGN BORDER KEY AND ROLL AHEAD SPACING

DATE: NOV 2020

SHEET: 3 OF 3

THE FOLLOWING NOTES APPLY IF CALLED FOR ON THE TRAFFIC TYPICAL

GENERAL NOTES

- G1: SEE GEN-SPACING-CHARTS FOR COMMON VALUES INCLUDING:
D = DISTANCE BETWEEN TRAFFIC CONTROL DEVICES
L = MINIMUM LENGTH OF TAPER
B = LENGTH OF LONGITUDINAL BUFFER
ROLL AHEAD DISTANCE
- G2: DISTANCE BETWEEN SIGNS, "D", THE VALUES FOR WHICH ARE SHOWN IN TYPICAL GEN-KEY ARE APPROXIMATE AND MAY NEED ADJUSTING AS DIRECTED BY THE ENGINEER.
- G3: ALL TEMPORARY SIGNS, TYPE III BARRICADES, THEIR SUPPORT SYSTEMS AND LIGHTING MUST MEET NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM REPORT 350 (NCHRP 350) TEST LEVEL 3, OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) TL-3 AS WELL AS THE CURRENT EDITION OF THE MICHIGAN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, THE CURRENT EDITION OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION, THE STANDARD PLANS AND APPLICABLE SPECIAL PROVISIONS. ONLY DESIGNS AND MATERIALS APPROVED BY MDOT WILL BE ALLOWED.
- G4: DO NOT STORE EQUIPMENT, MATERIALS OR PERFORM WORK IN ESTABLISHED BUFFER AREAS.
- G5: ALL EXISTING PAVEMENT MARKINGS WHICH ARE IN CONFLICT WITH EITHER PROPOSED CHANGES IN TRAFFIC PATTERNS OR PROPOSED TEMPORARY TRAFFIC MARKINGS SHALL BE REMOVED BEFORE ANY CHANGE IS MADE IN THE TRAFFIC PATTERN. EXCEPTION WILL BE MADE FOR TRAFFIC PATTERNS FOR WORK LESS THAN THREE DAYS THAT ARE ADEQUATELY DELINEATED BY OTHER TRAFFIC CONTROL DEVICES.

SIGN NOTES

- S1: ALL NON-APPLICABLE SIGNING WITHIN THE CIA MUST BE MODIFIED TO FIT CONDITIONS, COVERED, OR REMOVED. FOR GUIDANCE SEE THE WORK ZONE SAFETY AND MOBILITY MANUAL, SECTIONS 6.01.09 AND 6.01.10.
- S2: R5-18b SIGNS ARE ONLY REQUIRED ON FREEWAY PROJECTS WITH A DURATION OF 15 DAYS OR LONGER OR NON-FREEWAY PROJECTS WITH A DURATION OF 90 DAYS OR LONGER. TO APPLY THIS TYPICAL WITHOUT R5-18b SIGNS, REMOVE THE SIGNS AND CONSOLIDATE THE SEQUENCE AS APPROPRIATE.
- S3: R5-18c IS ONLY REQUIRED IN THE INITIAL SIGNING SEQUENCE IN THE WORK ZONE. OMIT THIS SIGN IN SUBSEQUENT SEQUENCES IN THE SAME WORK ZONE.
- S4: ADDITIONAL SIGNING AND/OR ELONGATED SIGNING SEQUENCES SHOULD BE USED WHEN TRAFFIC VOLUMES ARE SIGNIFICANT ENOUGH TO CREATE BACKUPS BEYOND THE W20-5 SIGNS.
- S5: PLACE ADDITIONAL SPEED LIMIT SIGNS REFLECTING THE WORK ZONE SPEED AFTER EACH MAJOR CROSSROAD THAT INTERSECTS THE WORK ZONE, OR AFTER EACH ENTRANCE RAMP THAT COMES ONTO THE FREEWAY WHERE THE REDUCED SPEED IS IN EFFECT. PLACE ADDITIONAL SPEED LIMIT SIGNS AT INTERVALS ALONG THE ROADWAY SUCH THAT NO SPEED LIMIT SIGNS ARE MORE THAN 2 MILES APART. WHEN REDUCED SPEED LIMITS ARE UTILIZED IN THE WORK AREA, PLACE ADDITIONAL SPEED LIMIT SIGNS RETURNING TRAFFIC TO ITS NORMAL SPEED BEYOND THE LIMITS OF THE WORK AREA AS INDICATED. IF PERMANENT SIGNS DISPLAYING THE CORRECT SPEED LIMIT ARE POSTED, OMIT ALL W3-5b AND R2-1 SIGNS AND REDUCE SPACING ACCORDINGLY.
- S6: FABRICATE SPECIAL SIGNS IN ACCORDANCE WITH CURRENT SIGNING DESIGN STANDARDS.
- S7: PLACE ADDITIONAL R8-3 SIGNS AT A MAXIMUM 500' SPACING THROUGHOUT THE WORK ZONE.
- S8: WHEN SPEED LIMIT SIGNS CANNOT BE PLACED SIDE BY SIDE AS SHOWN, PLACE THEM "D" DISTANCE APART.
- S9: STOP SIGNS NOT REQUIRED IF SIGNALS ARE ON 4-WAY FLASHING RED. STOP AHEAD SIGNS ARE NOT REQUIRED IF THERE IS ADEQUATE VISIBILITY OF THE STOP SIGN OR IF SIGNALS ARE BEING USED TO CONTROL TRAFFIC.
- S10: PLACE REDUCED SPEED ZONE AHEAD SIGN (W3-5b) HERE WHEN USING A SPEED REDUCTION IN THIS DIRECTION.
- S11: THE NUMBER OF W1-6 SHIFT SIGNS TO PLACE FOR A SHIFT IS AS FOLLOWS:
SHIFTS 4FT OR LESS, PLACE ONE W1-6(R)(L)
SHIFTS 5FT TO 12FT, PLACE TWO W1-6(R)(L)
SHIFTS MORE THAN 12FT, PLACE THREE OR MORE W1-6(R)(L) SIGNS DEPENDING UPON LENGTH OF SHIFT AND AS PER THE ENGINEER.
- S12: PLACE R2-1 SIGNS AS DETAILED IN NOTE S5 WHEN THERE IS A SPEED REDUCTION IN THIS DIRECTION

TRAFFIC REGULATOR NOTES

- TR1: TRAFFIC REGULATORS MUST FOLLOW ALL THE REQUIREMENTS IN THE STANDARD SPECIFICATIONS, THE STANDARD PLANS AND APPLICABLE SPECIAL PROVISIONS, THE CURRENT VERSIONS OF THE TRAFFIC REGULATOR'S INSTRUCTION MANUAL AND THE VIDEO "HOW TO SAFELY REGULATE TRAFFIC IN MICHIGAN". THE MAXIMUM DISTANCE BETWEEN THE TRAFFIC REGULATORS IS DETERMINED BY THE ROADWAY ADT, GEOMETRICS, AND AS DIRECTED BY THE ENGINEER.
- TR2: PROVIDE APPROPRIATE BALLOON LIGHTING TO SUFFICIENTLY ILLUMINATE TRAFFIC REGULATOR'S STATIONS WHEN TRAFFIC REGULATING IS ALLOWED DURING THE HOURS OF DARKNESS.

TEMPORARY TRAFFIC CONTROL DEVICE NOTES

- TCD1: THE MAXIMUM DISTANCE IN FEET BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD NOT EXCEED 1.0 TIMES THE WORK ZONE SPEED LIMIT IN MPH FOR ROADWAYS WITH A POSTED WORK ZONE SPEED LIMIT LESS THAN 45 MPH AND SHOULD NOT EXCEED 50 FEET ON ROADWAYS WITH A POSTED WORK ZONE SPEED LIMIT OF 45 MPH OR GREATER. THE SPACING FOR 42 INCH CHANNELIZING DEVICE TAPERS ARE NOT TO EXCEED 25 FEET AT NIGHT.
- TCD2: THE MAXIMUM DISTANCE IN FEET BETWEEN CHANNELIZING DEVICES IN A TANGENT SHOULD NOT EXCEED TWICE THE WORK ZONE SPEED LIMIT IN MPH FOR ROADWAYS WITH A POSTED WORK ZONE SPEED LIMIT LESS THAN 45 MPH AND SHOULD NOT EXCEED 100 FEET ON ROADWAYS WITH A POSTED WORK ZONE SPEED LIMIT OF 45 MPH OR GREATER. THE SPACING FOR 42 INCH CHANNELIZING DEVICE TANGENTS ARE NOT TO EXCEED 50 FEET AT NIGHT.
- TCD3: TYPE III BARRICADES MUST BE LIGHTED FOR OVERNIGHT CLOSURES.
- TCD4: WHEN THE HAUL ROAD IS NOT IN USE, PLACE LIGHTED TYPE III BARRICADES WITH "ROAD CLOSED" EXTENDING COMPLETELY ACROSS THE HAUL ROAD.
- TCD5: USE VERTICAL PANELS IN LIEU OF THE TYPE B HIGH INTENSITY LIGHT SHOWN IN THE STANDARD PLAN FOR TEMPORARY CONCRETE BARRIER (R-53, AND R-126) WHEN USED WITH A TEMPORARY SIGNAL SYSTEM.
- TCD6: PLACE LIGHTED ARROW PANELS AS CLOSE TO THE BEGINNING OF TAPERS AS PRACTICAL, BUT NOT IN A MANNER THAT WILL OBSCURE OR CONFUSE APPROACHING MOTORISTS WHEN PHYSICAL LIMITATIONS RESTRICT PLACEMENT. IN CURBED SECTIONS, IF ARROW BOARD CANNOT BE PLACED BEHIND CURB, PLACE ARROW BOARD IN THE CLOSED LANE AS CLOSE TO THE BEGINNING OF TAPER AS POSSIBLE.
- TCD7: ADDITIONAL TYPE III BARRICADES MAY BE REQUIRED TO COMPLETELY CLOSE OFF ROAD FROM EDGE OF PAVEMENT TO EDGE OF PAVEMENT.
- TCD8: WHERE THE SHIFTED SECTION IS SHORTER THAN 600 FEET, A DOUBLE REVERSE CURVE SIGN (W24-1) CAN BE USED INSTEAD OF THE FIRST REVERSE CURVE SIGN, AND THE SECOND REVERSE CURVE SIGN CAN BE OMITTED.
- TCD9: RUMBLE STRIPS ARE TO BE PLACED AS SPECIFIED IN THE CONTRACT. IF NOT SPECIFIED IN THE CONTRACT, PLACE RUMBLE STRIPS AS SHOWN, AND IN ACCORDANCE WITH THE RUMBLE STRIP MANUFACTURER'S RECOMMENDATIONS. AN ARRAY OF RUMBLE STRIPS CONTAINS THREE RUMBLE STRIPS. PLACE THE RUMBLE STRIPS IN THE ARRAY AT A CONSISTENT DISTANCE, BETWEEN 10' AND 20' APART.
- TCD10: SEE THE WORK ZONE SAFETY AND MOBILITY MANUAL, PORTABLE CHANGEABLE MESSAGE SIGN GUIDELINES FOR RECOMMENDED AND CORRECT PCMS MESSAGING. STAGGER PCMS THAT ARE ON OPPOSING SIDES OF THE ROAD 1000 FEET FROM EACH OTHER.

RAMP NOTES

- RMP1: WHEN CONDITIONS ALLOW, E5-1 SIGNS MUST BE REMOVED OR COVERED AND CHANNELIZING DEVICES MUST BE POSITIONED TO ENABLE RAMP TRAFFIC TO DIVERGE IN A FREE MANNER
- RMP2: STOP AND YIELD CONDITIONS SHOULD BE AVOIDED WHENEVER PRACTICAL. WHEN CONDITIONS WARRANT, R1-1 SIGNS MAY BE USED IN PLACE OF R1-2 SIGNS. WHEN R-1 SIGNS ARE USED, W3-1 SIGNS MUST BE USED IN PLACE OF W3-2 SIGNS. CONSIDERATION SHOULD BE GIVEN TO CLOSING THE RAMP TO COMPLETE WORK TO ALLOW AN ADEQUATE MERGE DISTANCE. WORK SHOULD BE EXPEDITED TO AVOID THE STOP AND/OR YIELD CONDITIONS.



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO: 102-GEN-NOTES

TRAFFIC TYPICALS
NOTE SHEET

DATE: MAY 2021

SHEET:

1 OF 2

THE FOLLOWING NOTES APPLY IF CALLED FOR ON THE TRAFFIC TYPICAL

SIGNAL NOTES

- SIG1: EXISTING SIGNAL MUST BE EITHER 4-WAY FLASHING RED, BAGGED, OR TURNED OFF.
- SIG2: SIGNAL IS IN OPERATION.
- SIG3: DELINEATE THE WORK ZONE AREA WITH 28 INCH CONES FOR DAYTIME WORK, OR 42 INCH CHANNELIZING DEVICES FOR NIGHTTIME WORK.
- SIG4: THE CONTRACTOR MUST HAVE A DESIGNATED SPOTTER IF THE AERIAL BUCKET TRUCK IS LOCATED OVER ACTIVE TRAVEL LANES.
- SIG5: THE LOWEST POINT OF THE BUCKET MAY NOT TRAVEL BELOW 14 FOOT VERTICAL CLEARANCE. THE CONTRACTOR MUST UTILIZE AN ALTERNATE SET UP, OR PLACE THE INTERSECTION IN A 4 WAY STOP IF THE 14 FOOT VERTICAL CLEARANCE IS COMPROMIZED. USE TRAFFIC REGULATORS TO CONTROL TRAFFIC THROUGH THE INTERSECTION WHEN TRAFFIC IS PLACED IN A 4 WAY STOP.
- SIG6: DELINEATE THE TRUCK WITH CHANNELIZING DEVICES. THE POSITION OF THE TRUCK MAY BE MOVED TO FACILITATE WORK.

MAINTENANCE AND SURVEYING NOTES

- MS1: WHENEVER STOPPING SIGHT DISTANCE EXISTS TO THE REAR, THE SHADOW VEHICLES SHOULD MAINTAIN THE RECOMENDED DISTANCE FROM THE WORK AREA AND PROCEED AT THE SAME SPEED. THE SHADOW VEHICLE SHOULD SLOW DOWN AND TRAVEL AT A FARTHER DISTANCE TO PROVIDE ADEQUATE SIGHT DISTANCE IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES.
- MS2: WORKERS OUTSIDE OF VEHICLES SHOULD WORK WITHIN 150' OF WORK VEHICLES WITH AN ACTIVATED BEACON, BETWEEN THE "BEGIN WORK CONVOY" SIGN AND THE "END WORK CONVOY" SIGN, OR BETWEEN THE "WORK ZONE BEGINS" AND "END ROAD WORK" SIGN.
- MS3: WORK OR SHADOW VEHICLES WITH OR WITHOUT A TMA MAY BE USED TO SEPARATE THE WORK SPACE FROM TRAFFIC. IF USED, THE VEHICLES SHOULD BE PARKED ACCORDING TO THE ROLL AHEAD DISTANCE TABLES.
- MS4: WORK AND SHADOW VEHICLES SHALL BE APPROPRIATELY EQUIPPED WITH AN ACTIVATED AMBER BEACON.
- MS5: WHEN WORKERS ARE OUTSIDE THEIR VEHICLES IN AN EXISTING LANE WHILE A MOBILE OPERATION IS OCCURRING DURING THE NIGHTTIME HOURS, CHANNELIZING DEVICES TO DELINEATE OPEN OR CLOSED LANES AT 50 FT SPACING MUST BE USED. AN EXAMPLE OF AN OPERATION (BUT NOT LIMITED TO) IS THE LAYOUT OF CONCRETE PATCHES.
- MS6: W21-6 AND W20-1 SIGNS MAY BE SUBSTITUTED AS DETERMINED BY THE TYPE OF WORK TAKING PLACE AS PER THE ENGINEER.



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO: 102-GEN-NOTES

TRAFFIC TYPICALS
NOTE SHEET

DATE: MAY 2021
SHEET:

2 OF 2

SIGN NUMBER KEY



E5-1f
48" x 48"
60" x 48"



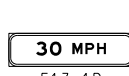
E5-2
48" x 36"



E5-2a
48" x 36"



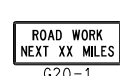
E5-3
48" x 36"



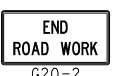
E13-1P
VAR x 24"



E13-1aP
36" x 24"



G20-1
60" x 24"



G20-2
48" x 24"



G20-4
36" x 18"



I-6a
18" x 18"
24" x 24"
30" x 30"



M1-1
18" x 18"
24" x 24"
36" x 36"
48" x 48"



M1-1
22.5" x 18"
30" x 24"
45" x 36"
60" x 48"



M1-2
18" x 18"
24" x 24"
36" x 36"
48" x 48"



M1-2
22.5" x 18"
30" x 24"
45" x 36"
60" x 48"



M1-3
18" x 18"
24" x 24"
36" x 36"
48" x 48"



M1-3
22.5" x 18"
30" x 24"
45" x 36"
60" x 48"



M1-4
18" x 18"
24" x 24"
36" x 36"
48" x 48"



M1-4
22.5" x 18"
30" x 24"
45" x 36"
60" x 48"



M1-5
18" x 18"
24" x 24"
30" x 30"
36" x 36"



M1-5a
18" x 18"
24" x 24"



M1-6
18" x 18"
24" x 24"
36" x 36"



M1-6
22.5" x 18"
30" x 24"
45" x 36"



M3-1
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M3-2
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M3-3
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M3-4
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-1
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-1a
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-2
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-3
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-4
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-5
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-6
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-7
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-7a
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M4-8
12" x 6"
18" x 9"
24" x 12"
30" x 15"



M4-8a
24" x 18"



M4-8b
24" x 12"



M4-9L
30" x 24"
48" x 36"
60" x 48"



M4-9R
30" x 24"
48" x 36"
60" x 48"



M4-9j
30" x 24"
48" x 36"
60" x 48"



M4-9kL
30" x 30"
48" x 42"
60" x 54"



M4-9kR
30" x 30"
48" x 42"
60" x 54"



M4-9mL
30" x 30"
48" x 42"
60" x 54"



M4-9mR
30" x 30"
48" x 42"
60" x 54"



M4-9dL
12" x 18"



M4-9dR
12" x 18"



M4-9e
12" x 18"



M4-9f
12" x 18"



M4-9gL
12" x 18"



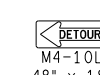
M4-9gR
12" x 18"



M4-9h
12" x 24"



M4-9i
12" x 18"



M4-10L
48" x 18"



M4-10R
48" x 18"



M4-11a
12" x 6"
18" x 9"
24" x 12"
30" x 15"
36" x 18"



M5-1L
12" x 9"
21" x 15"
30" x 21"



M5-1R
12" x 9"
21" x 15"
30" x 21"



M5-2L
12" x 9"
21" x 15"
30" x 21"



M5-2R
12" x 9"
21" x 15"
30" x 21"



M5-3
12" x 9"
21" x 15"
30" x 21"



M6-1L
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-1R
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-2L
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-2R
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-3
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-4
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-5
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-6L
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-6R
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-7L
12" x 9"
18" x 12"
21" x 15"
30" x 21"



M6-7R
12" x 9"
18" x 12"
21" x 15"
30" x 21"

SEE MDOT SHS 13-WORK ZONE FOR SIGN DETAILS



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO:

103-GEN-SIGN

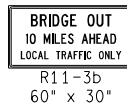
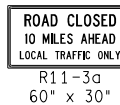
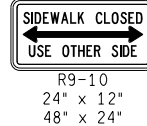
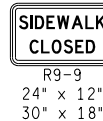
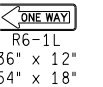
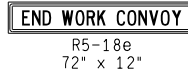
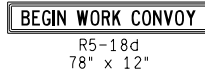
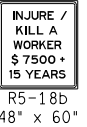
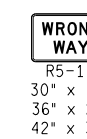
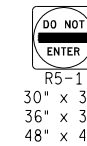
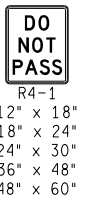
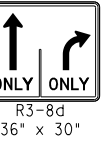
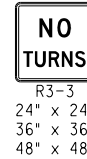
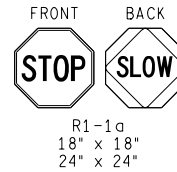
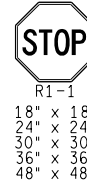
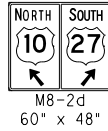
TRAFFIC TYPICALS
SIGN SHEET

DATE:
JUNE 2021

SHEET:

1 OF 5

SIGN NUMBER KEY



SEE MDOT SHS 13-WORK ZONE FOR SIGN DETAILS



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO:

103-GEN-SIGN

TRAFFIC TYPICAL SIGN SHEET

DATE: JUNE 2021
SHEET:

SIGN NUMBER KEY



W1-1L
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-1R
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-2L
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-2R
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-2bL
36" x 36"
48" x 48"



W1-2bR
36" x 36"
48" x 48"



W1-3L
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-3R
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-4L
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-4R
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-4bL
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-4bR
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-4cL
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W1-4cR
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W24-1L
30" x 30"
36" x 36"
48" x 48"

ALL LANES

W24-1cP
24" x 18"
30" x 24"



W24-1R
30" x 30"
36" x 36"
48" x 48"



W24-1aL
30" x 30"
36" x 36"
48" x 48"



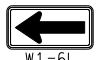
W24-1aR
30" x 30"
36" x 36"
48" x 48"



W24-1bL
30" x 30"
36" x 36"
48" x 48"



W24-1bR
30" x 30"
36" x 36"
48" x 48"



W1-6L
24" x 12"
36" x 18"
48" x 24"
60" x 30"
96" x 48"



W1-6R
24" x 12"
36" x 18"
48" x 24"
60" x 30"
96" x 48"



W1-8L
12" x 18"
18" x 24"
24" x 30"
30" x 36"
36" x 48"



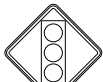
W1-8R
12" x 18"
18" x 24"
24" x 30"
30" x 36"
36" x 48"



W3-1
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W3-2
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W3-3
18" x 18"
30" x 30"
36" x 36"
48" x 48"



W3-4
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W3-4b
30" x 30"
36" x 36"
48" x 48"



W3-5
36" x 36"
48" x 48"



W3-5a
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W3-5b
30" x 30"
36" x 36"
48" x 48"



W4-1L
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W4-1R
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W4-2L
30" x 30"
36" x 36"
48" x 48"



W4-2R
30" x 30"
36" x 36"
48" x 48"



W4-3L
30" x 30"
36" x 36"
48" x 48"



W4-3R
30" x 30"
36" x 36"
48" x 48"



W4-5L
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W4-5R
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W4-5P
18" x 24"
24" x 30"



W4-6L
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W4-6R
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W4-7L
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W4-7R
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W5-1
30" x 30"
36" x 36"
48" x 48"



W5-2
18" x 18"
30" x 30"
36" x 36"
48" x 48"



W5-3
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W5-4
30" x 30"
36" x 36"
48" x 48"



W6-1
30" x 30"
36" x 36"
48" x 48"



W6-2
30" x 30"
36" x 36"
48" x 48"



W6-3
30" x 30"
36" x 36"
48" x 48"



W6-4
12" x 18"



W7-1
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W7-1a
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-1
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"

SEE MDOT SHS 13-WORK ZONE FOR SIGN DETAILS



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO:

103-GEN-SIGN

TRAFFIC TYPICAL
SIGN SHEET

DATE:
JUNE 2021

SHEET:

3 OF 5

SIGN NUMBER KEY



W8-2
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-3
18" x 18"
30" x 30"
36" x 36"
48" x 48"



W8-4
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-5
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-5P
24" x 18"
30" x 24"
36" x 30"



W8-7
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-8
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-9
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-11
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-12
30" x 30"
36" x 36"
48" x 48"



W8-14
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-15
24" x 24"
30" x 30"
36" x 36"
48" x 48"



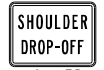
W8-15P
24" x 18"
30" x 24"
36" x 30"



W8-17L
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-17R
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-17P
24" x 18"
30" x 24"
36" x 30"



W8-18
24" x 24"
36" x 36"
48" x 48"



W8-23
24" x 24"
36" x 36"
48" x 48"



W8-24
30" x 30"
36" x 36"
48" x 48"



W8-25
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W8-26
36" x 36"
48" x 48"



W9-1L
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W9-1R
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W9-2L
30" x 30"
36" x 36"
48" x 48"



W9-2R
30" x 30"
36" x 36"
48" x 48"



W9-3C
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W9-3L
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W9-3R
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W9-3a
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W9-3b
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W11-10
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W11-10a
30" x 30"
36" x 36"
48" x 48"



W11-24
36" x 36"
48" x 48"



W12-1
24" x 24"
30" x 30"
36" x 36"
48" x 48"



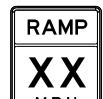
W12-2
18" x 18"
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W13-1P
18" x 18"
24" x 24"
30" x 30"



W13-2
24" x 30"
36" x 48"
48" x 60"



W13-3
24" x 30"
36" x 48"
48" x 60"



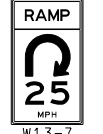
W13-4P
24" x 24"
36" x 36"



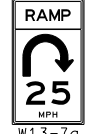
W13-6
24" x 42"
36" x 60"
48" x 84"



W13-6a
24" x 42"
36" x 60"
48" x 84"



W13-7
24" x 42"
36" x 60"
48" x 84"



W13-7a
24" x 42"
36" x 60"
48" x 84"



W14-3
36" x 24"
40" x 30"
48" x 36"
64" x 48"



W16-2P
18" x 12"
24" x 18"
30" x 24"



W16-4aP
18" x 12"
24" x 18"
30" x 24"
36" x 30"



W16-12P
24" x 18"



W16-13P
24" x 18"
30" x 24"



W20-1
24" x 24"
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W20-1a
24" x 24"
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W20-1b
24" x 24"
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W20-1c
24" x 24"
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W20-1d
24" x 24"
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W20-2
30" x 30"
36" x 36"
48" x 48"



W20-3
30" x 30"
36" x 36"
48" x 48"



W20-3a
30" x 30"
36" x 36"
48" x 48"

SEE MDOT SHS 13-WORK ZONE FOR SIGN DETAILS



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO:

103-GEN-SIGN

TRAFFIC TYPICALS
SIGN SHEET

DATE:
JUNE 2021

SHEET:

4 OF 5

SIGN NUMBER KEY



W20-3b
30" x 30"
36" x 36"
48" x 48"



W20-4
30" x 30"
36" x 36"
48" x 48"



W20-4c
36" x 36"
48" x 48"



W20-5C
30" x 30"
36" x 36"
48" x 48"



W20-5L
30" x 30"
36" x 36"
48" x 48"



W20-5L1
30" x 30"
36" x 36"
48" x 48"



W20-5L2
30" x 30"
36" x 36"
48" x 48"



W20-5R
30" x 30"
36" x 36"
48" x 48"



W20-5R1
30" x 30"
36" x 36"
48" x 48"



W20-5R2
30" x 30"
36" x 36"
48" x 48"



W20-5aL2
30" x 30"
36" x 36"
48" x 48"



W20-5aL3
30" x 30"
36" x 36"
48" x 48"



W20-5aR2
30" x 30"
36" x 36"
48" x 48"



W20-5aR3
30" x 30"
36" x 36"
48" x 48"



W20-7a
30" x 30"
36" x 36"
48" x 48"



W20-8
24" x 18"



W20-9
54" x 48"



W20-10
48" x 24"
66" x 30"



W20-11
12" x 18"



W20-12P
VARIABLE x 12"



W20-13P
VARIABLE x 12"



W20-14L
36" x 36"
48" x 48"



W20-14R
36" x 36"
48" x 48"



W20-14dP
36" x 12"
48" x 12"



W20-14bP
36" x 12"
48" x 12"



W20-15
36" x 36"
48" x 48"



W20-15a
36" x 36"
48" x 48"



W20-15c
48" x 54"



W20-15d
48" x 54"



W20-16
36" x 36"
48" x 48"



W20-17
36" x 36"
48" x 48"



W21-1
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W21-2
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W21-2
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W21-3
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W21-4
36" x 18"



W21-5
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W21-5dL
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W21-5dR
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W21-5bL
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W21-5bR
30" x 30"
36" x 36"
48" x 48"
60" x 60"



W21-6
24" x 24"
30" x 30"
36" x 36"
48" x 48"



W21-7
30" x 30"
36" x 36"
48" x 48"



W21-8
30" x 30"
36" x 36"
48" x 48"



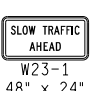
W22-1
30" x 30"
36" x 36"
48" x 48"



W22-2
42" x 36"



W22-3
36" x 30"
42" x 36"



W23-1
48" x 24"



W23-2
36" x 36"
48" x 48"

SEE MDOT SHS 13-WORK ZONE FOR SIGN DETAILS



NOT TO SCALE

MAINTAINING TRAFFIC TYPICAL

NO:

103-GEN-SIGN

TRAFFIC TYPICAL
SIGN SHEET

DATE:
JUNE 2021

SHEET:

5 OF 5

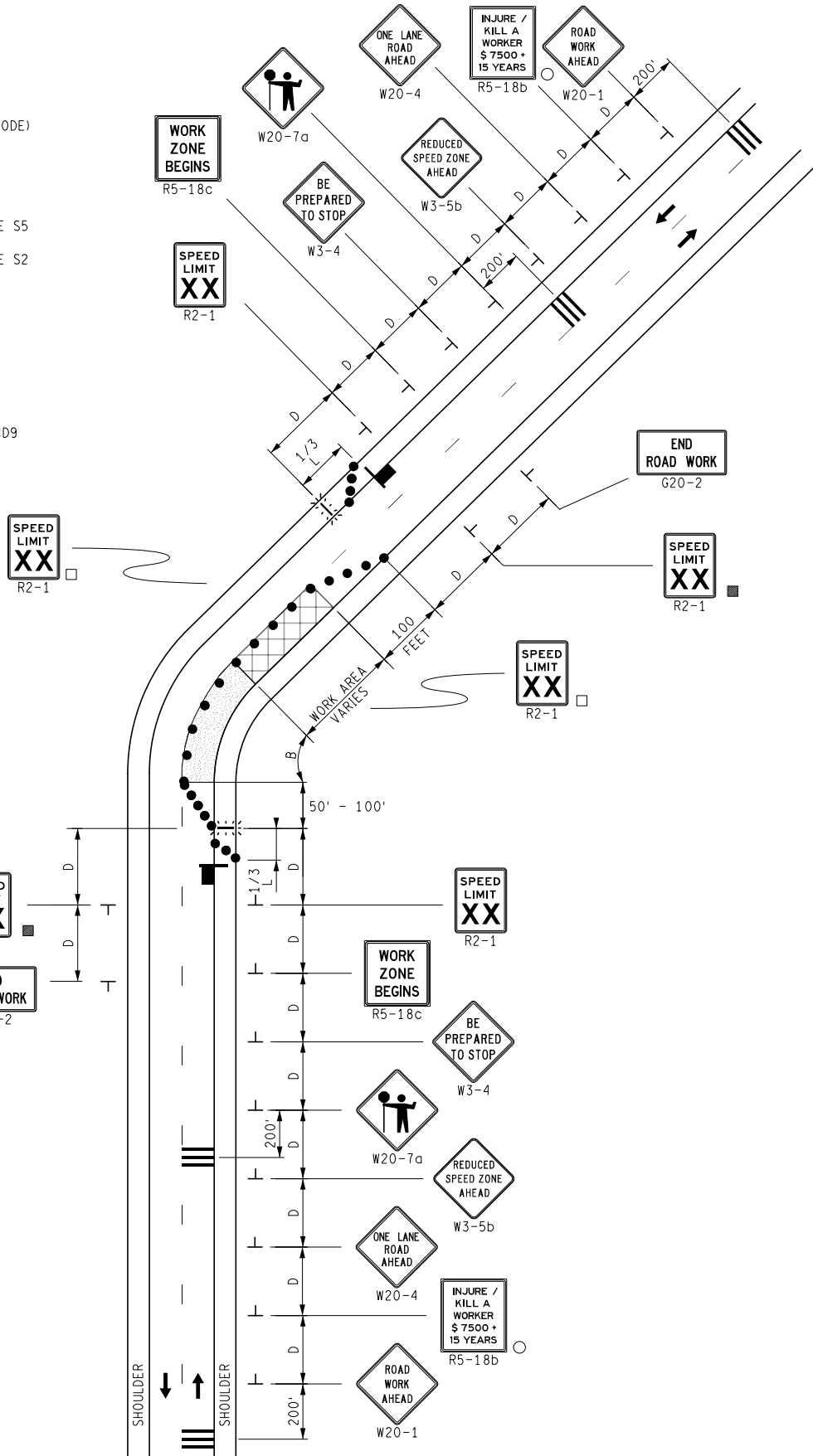
KEY

- TRAFFIC REGULATOR
- CHANNELIZING DEVICES
- LIGHTED ARROW PANEL (CAUTION MODE)
- TRAFFIC FLOW
- REFLECTS EXISTING SPEED LIMIT
- PLACE SIGN AS INDICATED IN NOTE S5
- PLACE SIGN AS INDICATED IN NOTE S2
- RUMBLE STRIPS (SEE NOTE TCD9)

STANDARD NOTES

(SEE 102-GEN-NOTES)

GENERAL: G1, G2, G3, G4
 SIGNING: S1, S2, S3, S4, S5
 TRAF REG: TR1, TR2
 DEVICES: TCD1, TCD2, TCD6, TCD9



NOT TO SCALE

WORK ZONE TRAFFIC CONTROL TYPICAL

NO: 111-
 TR-NFW-2L-RUM

LANE CLOSURE
 UTILIZING TRAFFIC REGULATORS
 ON A 2-LANE UNDIVIDED ROADWAY
 RUMBLE STRIPS

DATE: NOV 2020
 SHEET:

1 OF 1

SIGN MATERIAL SELECTION TABLE

SIGN SIZE	SIGN MATERIAL TYPE		
	TYPE I	TYPE II	TYPE III
≤ 36" X 36"		X	X
>36" X 36" ≤ 96" TO WIDE		X	
> 96" WIDE TO 144" WIDE	X	X	
> 144" WIDE	X		


TYPE I ALUMINUM EXTRUSION
 TYPE II PLYWOOD
 TYPE III ALUMINUM SHEET

ROUNDING OF CORNERS IS NOT REQUIRED FOR TYPE I OR II SIGNS.
 VERTICAL JOINTS ARE NOT PERMITTED.
 HORIZONTAL JOINTS THROUGH SIGN LEGEND OR SYMBOLS ARE NOT PERMITTED.

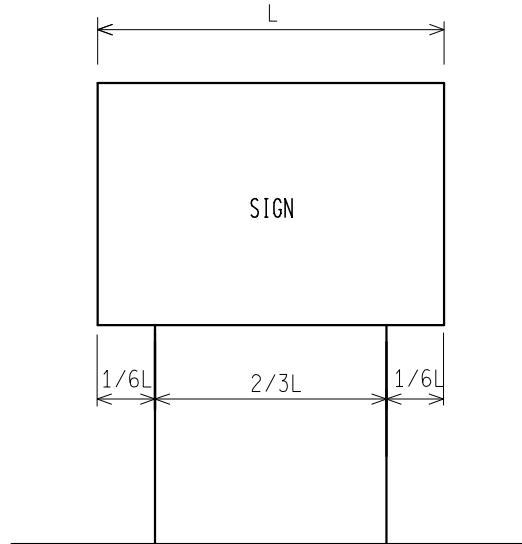
POST SIZE REQUIREMENTS TABLE

SIGN AREA (ft ²)	POST TYPE		
	U-CHANNEL STEEL	SQUARE TUBULAR STEEL	WOOD
≤ 9	1 - 3 lb/ft*	1 - 2" 12 or 14 GA*	N/A
9 ≤ 20	2 - 3 lb/ft	2 - 2" 12 or 14 GA	1 - 4" X 6"*
> 20 ≤ 30	N/A	N/A	2 - 4" X 6"
> 30 ≤ 60	N/A	N/A	2 - 6" X 8"
> 60 ≤ 84	N/A	N/A	3 - 6" X 8"

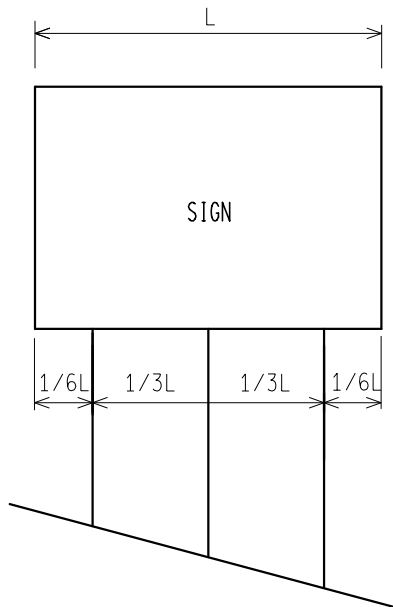
*SIGNS 4 FEET AND GREATER IN WIDTH REQUIRE 2 POSTS.
 SIGNS GREATER THAN 8 FEET IN WIDTH REQUIRE 2 OR 3 WOOD
 POSTS DEPENDING ON AREA OF SIGN.
 A MAXIMUM OF 2 POSTS WITHIN A 7' PATH IS PERMITTED.

 PREPARED BY DESIGN DIVISION	DEPARTMENT DIRECTOR Kirk T. Steudle APPROVED BY: _____ DIRECTOR, BUREAU OF FIELD SERVICES	MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN FOR GROUND DRIVEN SIGN SUPPORTS FOR TEMP SIGNS		
	DRAWN BY: <u>CON/ECH</u> CHECKED BY: <u>AUG</u>	APPROVED BY: _____ DIRECTOR, BUREAU OF DEVELOPMENT	_____ F.H.W.A. APPROVAL	<u>11/2/2017</u> PLAN DATE

2 POST SIGN SUPPORT SPACING



3 POST SIGN SUPPORT SPACING



* FOR ALL 11' AND 12' LONG SIGNS ON 3 WOOD SUPPORTS, SPREAD POSTS SO AS TO HAVE A 8' MIN. TO 9' MAX. DISTANCE BETWEEN OUTSIDE POSTS.

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN

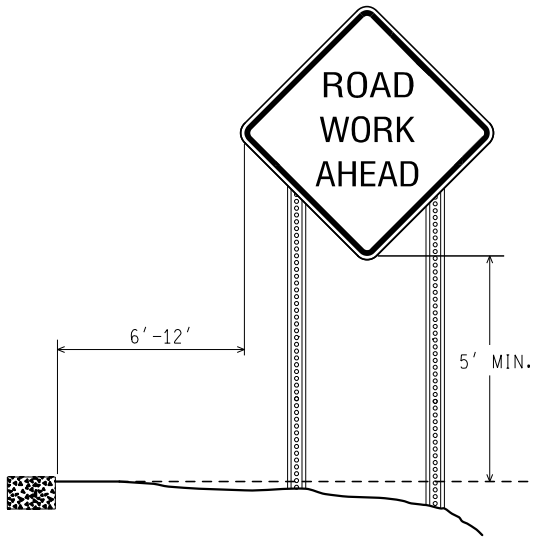
F.H.W.A. APPROVAL

11/2/2017
PLAN DATE

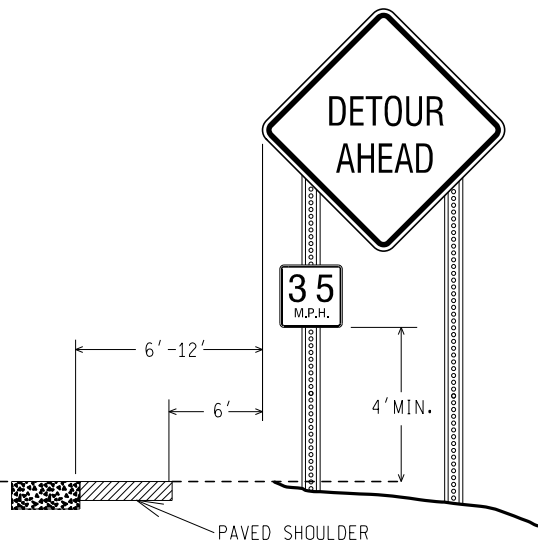
WZD-100-A

SHEET
2 OF 11

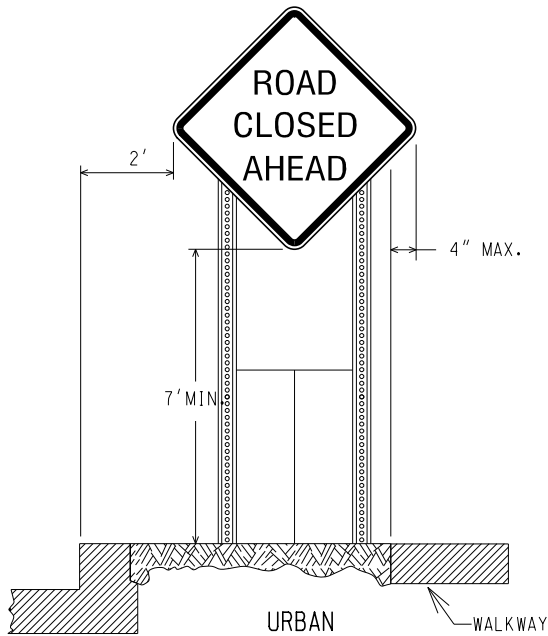
NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



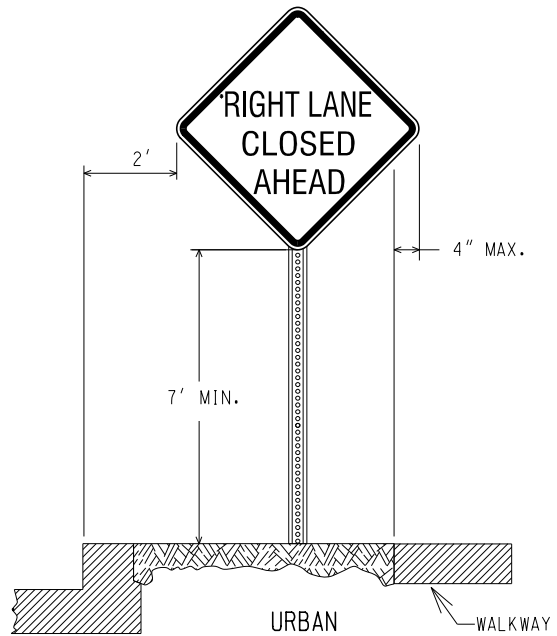
RURAL



RURAL WITH ADVISORY SPEED PLATE



(CURBED AREAS OR WHERE WALKWAYS ARE PRESENT)



(CURBED AREAS OR WHERE WALKWAYS ARE PRESENT)

BOTTOM HEIGHT AND OFFSET

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN

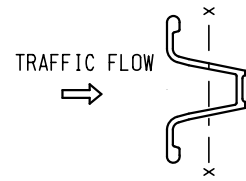
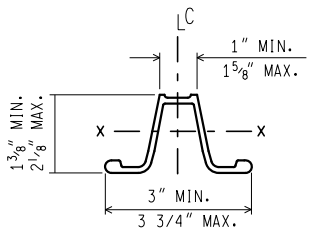
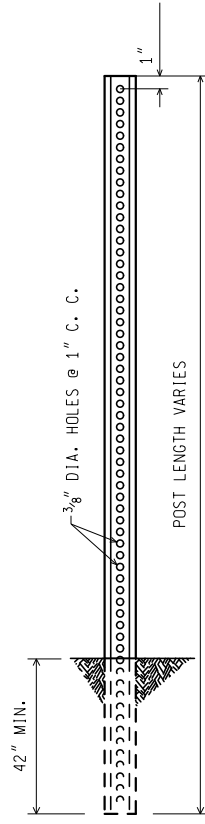
F.H.W.A. APPROVAL

11/2/2017
PLAN DATE

WZD-100-A

SHEET
3 OF 11

NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



WEIGHT = 3 lbs/ft
 SECT. MOD. X.-X. = 0.31 CUBIC INCHES MIN.

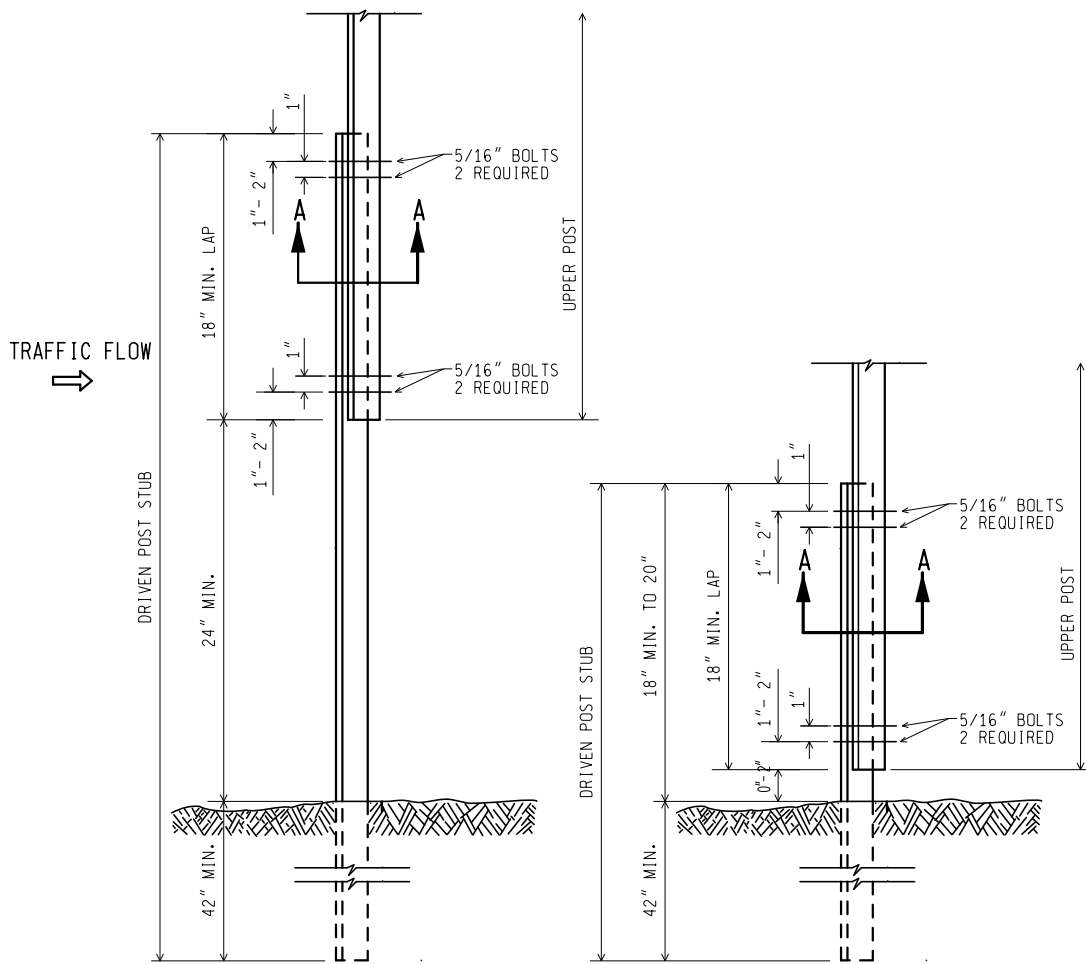
3 lb. U - CHANNEL STEEL POST
 (NO SPLICE)

MOUNT SIGN ON OPEN FACE OF
 U - CHANNEL STEEL POST

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN	F.H.W.A. APPROVAL	11/2/2017 PLAN DATE	WZD-100-A	SHEET 4 OF 11
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NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



UPPER SPLICE

LOWER SPLICE

3 lb. U - CHANNEL STEEL POST
(WITH SPLICE)

MOUNT SIGN ON OPEN FACE OF
UPPER U - CHANNEL STEEL POST

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN

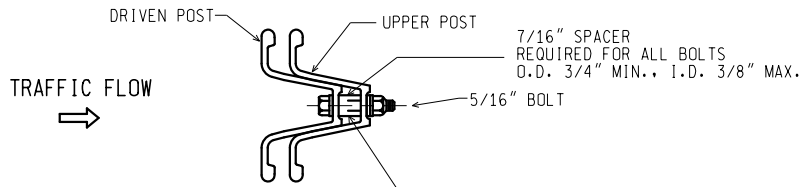
F.H.W.A. APPROVAL

11/2/2017
PLAN DATE

WZD-100-A

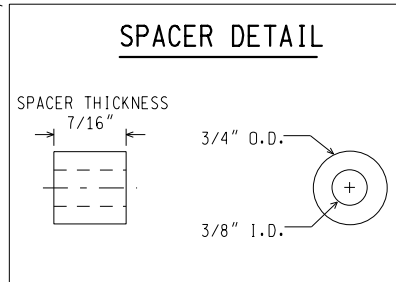
SHEET
5 OF 11

NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



SECTION A-A

7/16" SPACER
 REQUIRED FOR ALL BOLTS
 O.D. 3/4" MIN., I.D. 3/8" MAX.



NOTES:

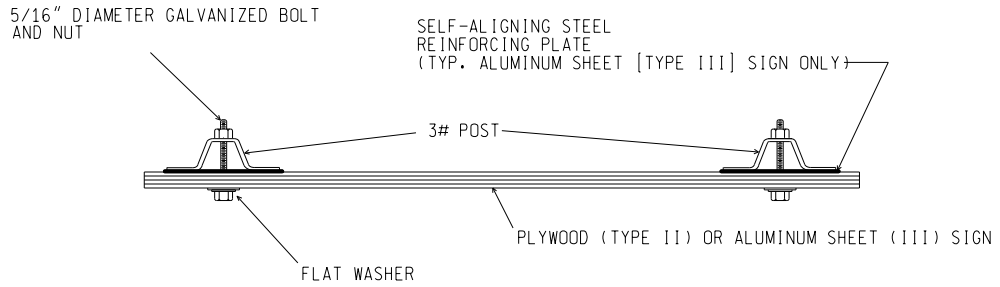
1. THE SPACER THICKNESS SHALL BE 1/16" LESS THAN THE GAP BETWEEN THE POST WHEN POSITIONED IN THE UNBOLTED CONFIGURATION.
2. THE EXTERIOR BOLT (CLOSEST TO LAP), SPACER, WASHER, AND NUT SHALL BE INSTALLED IN A PREPUNCHED HOLE 1" TO 2" FROM THE END OF THE LAP.
3. THE INTERIOR BOLT (FARTHEST FROM LAP), SPACER, WASHER, AND NUT SHALL BE INSTALLED IN THE NEXT PREPUNCHED HOLE.
4. THE DRIVEN POST SHALL ALWAYS BE MOUNTED IN FRONT OF THE UPPER POST WITH RESPECT TO THE ADJACENT ONCOMING TRAFFIC, REGARDLESS OF THE DIRECTION THE SIGN IS FACING.
5. THE SPLICE LAP SHALL BE FASTENED BY FOUR-5/16" DIA. GALVANIZED A449 BOLTS (SAE J429 GRADE 5) OR GALVANIZED A325 BOLTS.

3 lb. U - CHANNEL STEEL POST
 (WITH SPLICE)

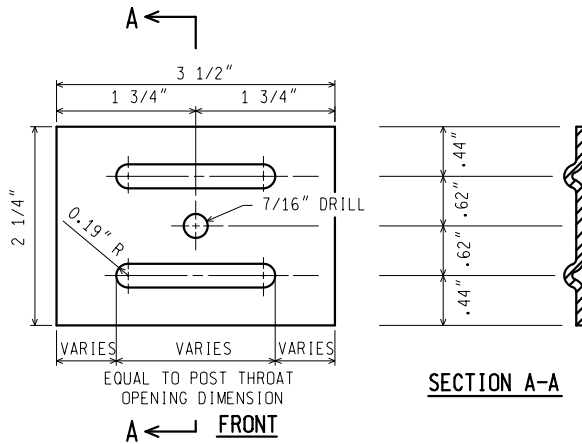
NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN	F.H.W.A. APPROVAL	11/2/2017 PLAN DATE	WZD-100-A	SHEET 6 OF 11
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NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



SIGN TO 3 lb. POST CONNECTION



NOTES: (FOR STEEL SIGN REINF' PLATE)

1. MATERIAL: 12 GAUGE CARBON STEEL.
2. TOLERANCE ON ALL DIMENSIONS $\pm 0.0625"$
3. FINISH-AFTER STAMPING AND PUNCHING, GALVANIZE ACCORDING TO CURRENT SPECIFICATIONS FOR ZINC (HOT GALVANIZE) COATINGS ON PRODUCTS FABRICATED FROM PLATES OR STRIPS

STEEL SIGN REINFORCING PLATE
REQUIRED FOR TYPE III SIGNS ONLY

3 lb. U - CHANNEL STEEL POST SIGN CONNECTION

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN

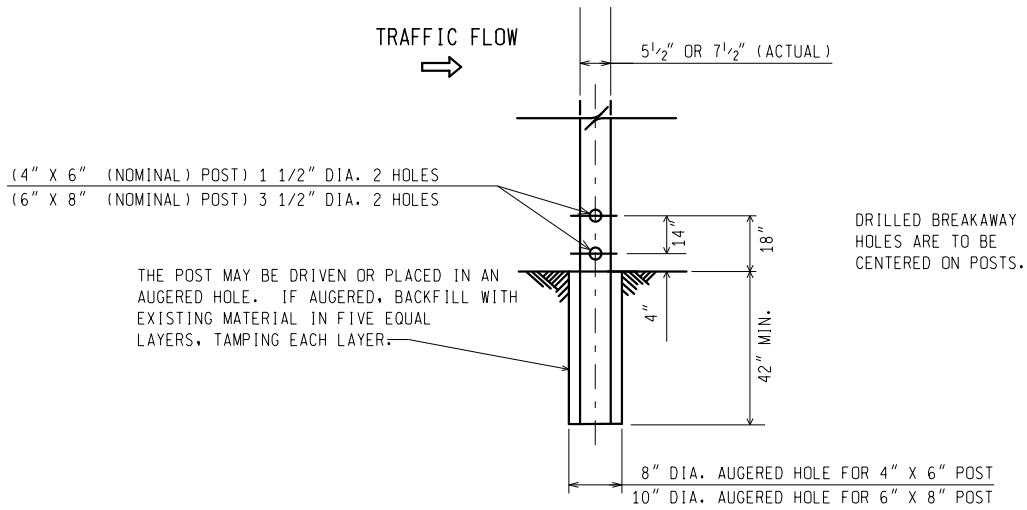
F.H.W.A. APPROVAL

11/2/2017
PLAN DATE

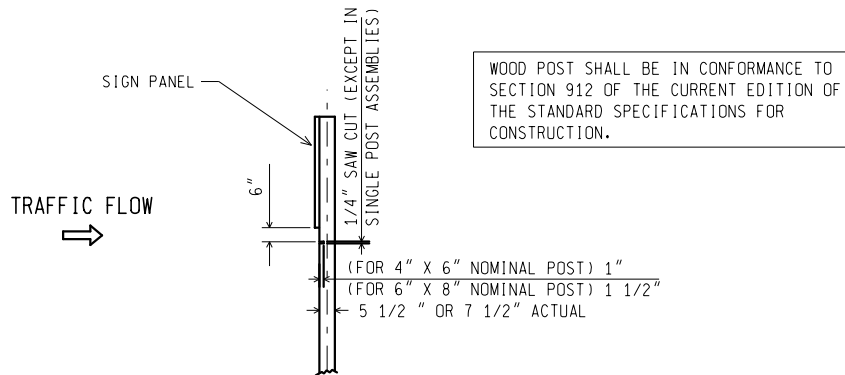
WZD-100-A

SHEET
7 OF 11

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**WOOD POST BREAKAWAY HOLES/
 DIRECT EMBEDMENT DETAILS**



**SAW CUT DETAIL
 (MULTIPLE POST INSTALLATIONS)**

WOOD POST DETAILS

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
 BUREAU OF DEVELOPMENT STANDARD PLAN

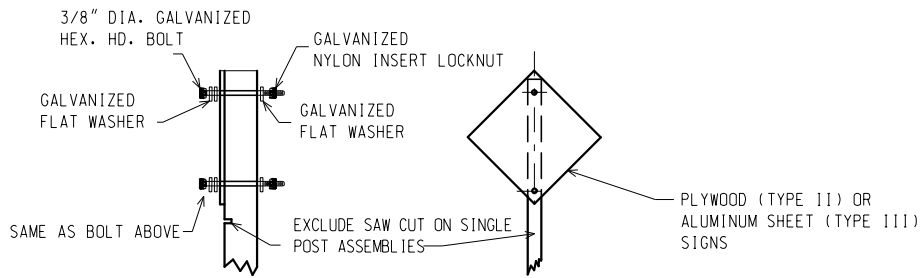
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11/2/2017
 PLAN DATE

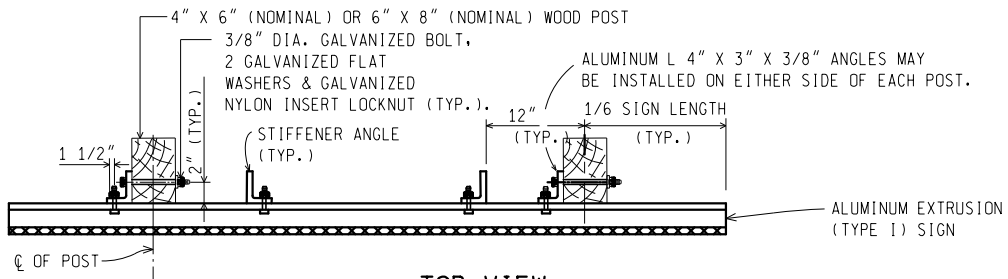
WZD-100-A

SHEET
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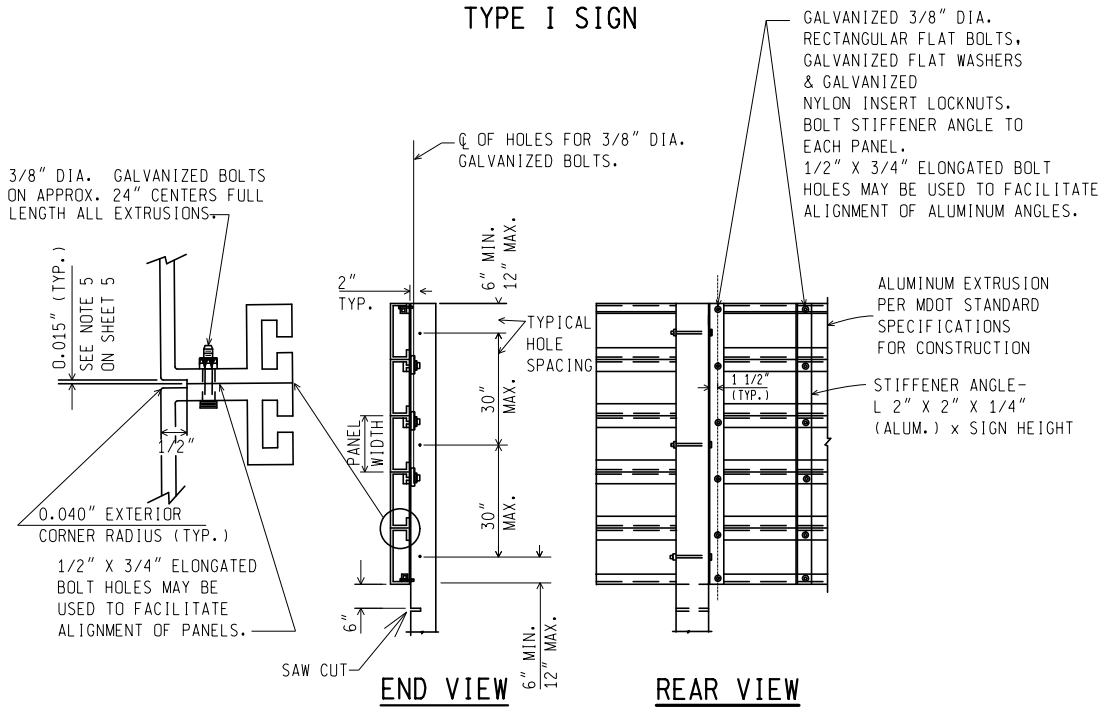
NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



TYPE II AND TYPE III SIGNS



**TOP VIEW
TYPE I SIGN**



TYPE I SIGN - ERECTION DETAILS

WOOD POST CONNECTIONS

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN

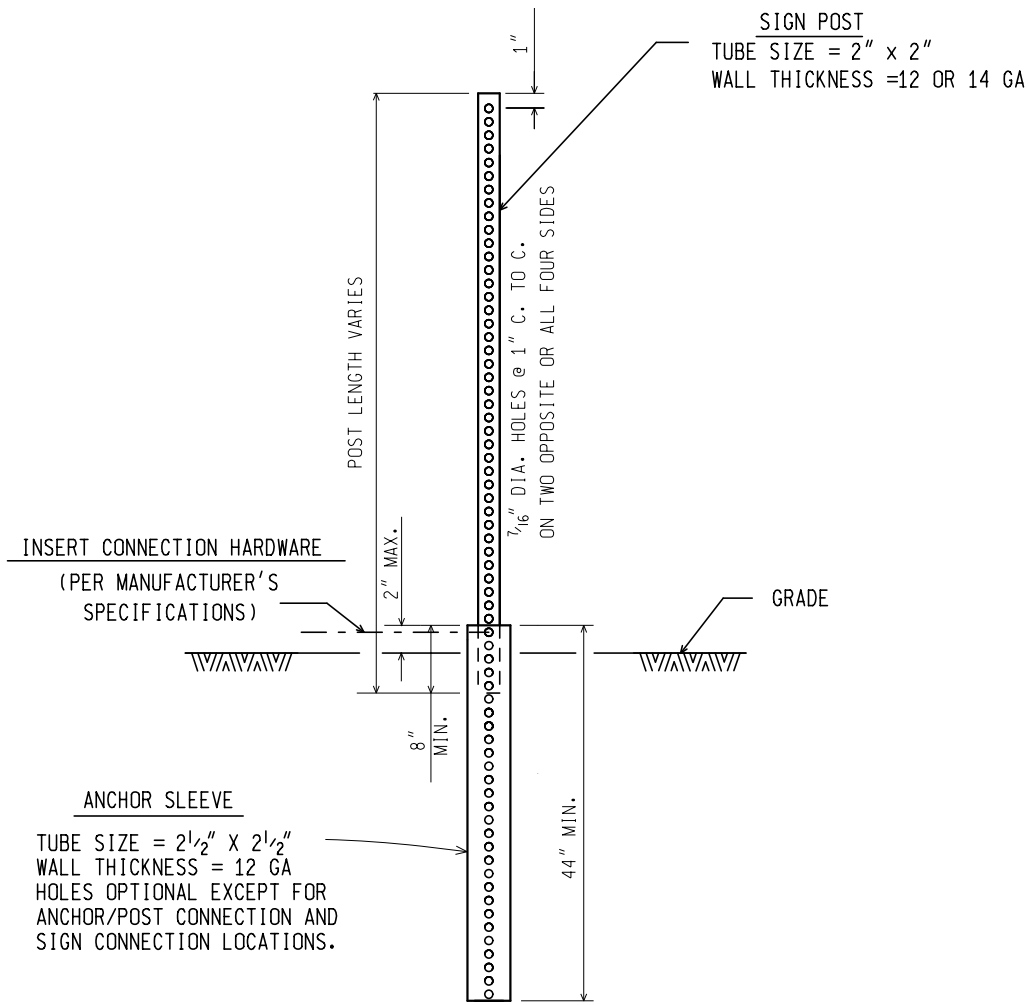
F.H.W.A. APPROVAL

11/2/2017
PLAN DATE

WZD-100-A

SHEET
9 OF 11

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SQUARE TUBULAR STEEL POST

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN	F.H.W.A. APPROVAL	11/2/2017 PLAN DATE	WZD-100-A	SHEET 10 OF 11
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NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.

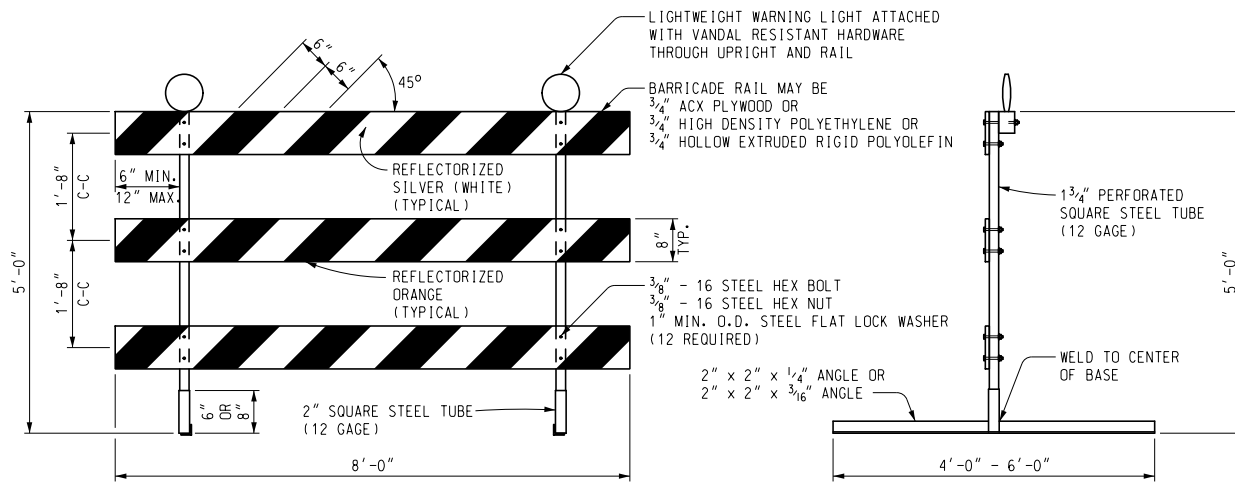
GENERAL NOTES:

1. A MAXIMUM OF TWO POSTS WITHIN A 7 FOOT PATH IS PERMITTED.
2. ALL SIGN POSTS SHALL COMPLY WITH NCHRP 350.
3. ALL POSTS SHALL BE EMBEDDED A MINIMUM OF 42".
4. BRACING OF POST IS NOT PERMITTED.
5. SIGN SHALL BE LEVEL, AND UPRIGHT FOR THE DURATION OF INSTALLATION.
6. ERECT POSTS SO THE SIGN FACE AND SUPPORTS DO NOT VARY FROM PLUMB BY MORE THAN 3/16" IN 3'. PROVIDE A CENTER-TO-CENTER DISTANCE BETWEEN POSTS WITHIN 2 PERCENT OF PLAN DISTANCE.
7. NO MORE THAN ONE SPLICE PER POST, AS SHOWN, WILL BE PERMITTED.
8. POST TYPES SHALL NOT BE MIXED WITHIN A SIGN SUPPORT INSTALLATION.
9. NO VERTICAL JOINTS ARE PERMITTED IN SIGN. NO HORIZONTAL JOINTS THROUGH SIGN LEGEND OR SYMBOLS ARE PERMITTED IN SIGN
10. REMOVE SIGN POSTS AND/OR POST STUBS IN THEIR ENTIRETY WHEN NO LONGER REQUIRED.
11. ALL LABOR, MATERIALS, AND EQUIPMENT, INCLUDING TEMPORARY SUPPORTS REQUIRED TO INSTALL, MAINTAIN, RELOCATE, AND/OR REMOVE THE TEMPORARY SIGN, INCLUDING SUPPORTS, ARE CONSIDERED TO BE INCLUDED IN THE COST OF THE TEMPORARY SIGN.
12. SAW CUTS IN WOOD POSTS ARE TO BE PARALLEL TO THE BOTTOM OF THE SIGN.
13. POSTS SHALL NOT EXTEND MORE THAN 4" ABOVE TOP OF SIGN.
14. TEMPORARY WOOD SUPPORTS DO NOT REQUIRE PRESERVATIVE TREATMENT.

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN	F.H.W.A. APPROVAL	11/2/2017 PLAN DATE	WZD-100-A	SHEET 11 OF 11
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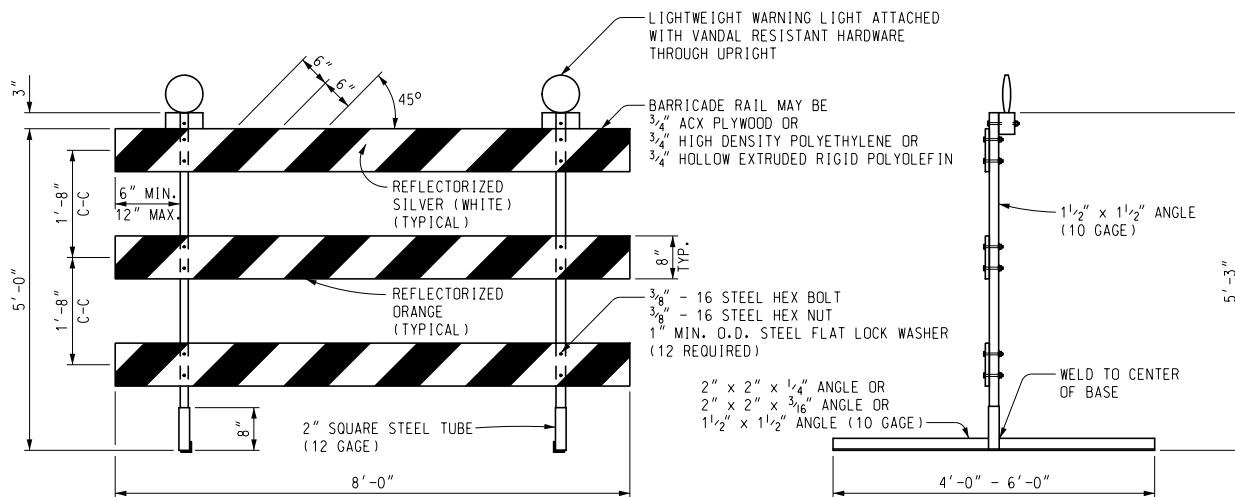
NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



FRONT ELEVATION

SIDE VIEW

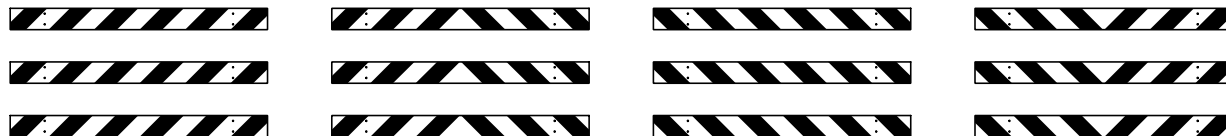
PERFORATED SQUARE STEEL TUBE OPTION



FRONT ELEVATION

SIDE VIEW

ANGLE IRON OPTION



LEFT DIRECTIONAL

BI-DIRECTIONAL

RIGHT DIRECTIONAL

CLOSURES

BARRICADE RAIL SHEETING OPTIONS
TYPE III BARRICADES

Other Type III Barricades meeting current NCHRP crash worthy criteria can be found on the FHWA Safety website at http://safety.fhwa.dot.gov/roadway_dept/road_hardware/wzd.htm



PREPARED BY
DESIGN DIVISION

DRAWN BY: ECH

CHECKED BY: MWB

DEPARTMENT DIRECTOR
Kirk T. Steudle

APPROVED BY: _____
DIRECTOR, BUREAU OF FIELD SERVICES
ENGINEER OF DEVELOPMENT

APPROVED BY: _____
(SPECIAL DETAIL)
DIRECTOR, BUREAU OF DEVELOPMENT

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT STANDARD PLAN FOR

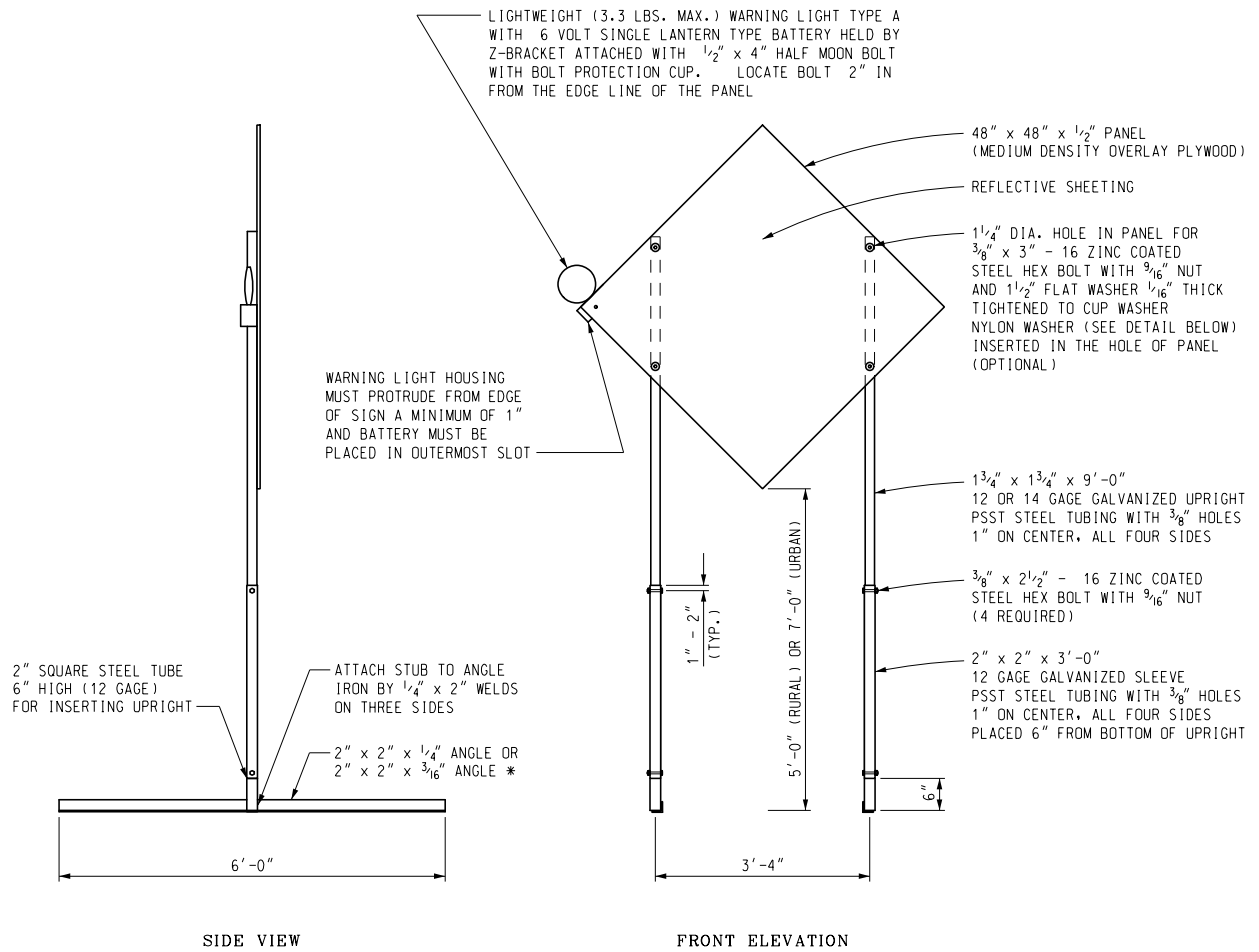
Temporary
Traffic Control Devices

F.H.W.A. APPROVAL

1/18/11
PLAN DATE

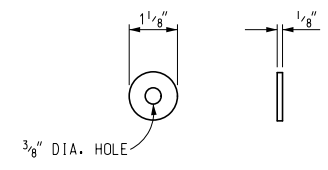
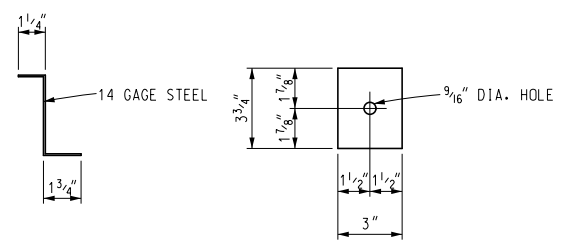
WZD-125-E

SHEET
1 OF 3



TEMPORARY SIGN SUPPORT

(WARNING LIGHT PLACED ON SIDE CLOSEST TO TRAFFIC)
 * SIGN STAND IS BALLASTED WITH FOUR OR MORE 35 LB SANDBAGS. A MINIMUM OF ONE ON EACH END.
 UPRIGHTS SHALL NOT EXTEND ABOVE THE SIGN PANEL.



Other temporary sign supports meeting current NCHRP crash worthy criteria can be found on the FHWA Safety website at http://safety.fhwa.dot.gov/roadway_dept/road_hardware/wzd.htm

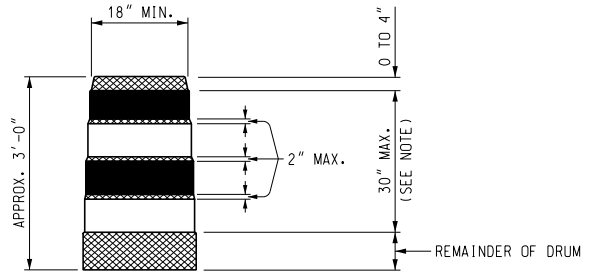
NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT STANDARD PLAN	SPECIAL DETAIL F.H.W.A. APPROVAL	1/18/11 PLAN DATE	WZD-125-E	SHEET 2 OF 3
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NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.

- PLASTIC DRUM
- ▲▲▲ PROPOSED TYPE III BARRICADE
- △△△ EXISTING TYPE III BARRICADE

SYMBOLS TO BE USED ON PLANS



- REFLECTORIZED ORANGE
- REFLECTORIZED WHITE
- NON REFLECTORIZED ORANGE

NOTE:
 DRUMS SHALL HAVE AT LEAST 4 HORIZONTAL REFLECTORIZED STRIPES (2 ORANGE AND 2 WHITE) OF 6" UNIFORM WIDTH, ALTERNATING IN COLOR WITH THE TOPMOST REFLECTORIZED STRIPE BEING ORANGE. NON REFLECTORIZED SPACES BETWEEN THE HORIZONTAL REFLECTORIZED ORANGE AND WHITE STRIPES SHALL BE ORANGE IN COLOR AND EQUAL IN WIDTH.

PLASTIC DRUM

NOTES:

2" PERFORATED SQUARE STEEL TUBES MAY BE USED TO FABRICATE THE HORIZONTAL BASE OF THE TYPE III BARRICADE.

WARNING LIGHTS SHALL BE PLACED ACCORDING TO THE CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION AND ALL OTHER PROVISIONS IN THE CONTRACT ON TYPE III BARRICADES.

SEE ROAD STANDARD PLANS R-113-SERIES FOR TEMPORARY CROSSOVERS FOR DIVIDED ROADWAY, AND R-126-SERIES FOR TYPICAL LOCATION AND SPACING OF PLASTIC DRUMS FOR PLACEMENT OF TEMPORARY CONCRETE BARRIER.

SIGNS, BARRICADES, AND PLASTIC DRUMS SHALL BE FACED WITH PRESSURE-SENSITIVE REFLECTIVE SHEETING ACCORDING TO THE CURRENT STANDARD SPECIFICATIONS FOR CONSTRUCTION.

SANDBAGS SHALL BE USED WHEN SUPPLEMENTAL WEIGHTS ARE REQUIRED TO ACHIEVE STABILITY OF THE BARRICADE. THE SANDBAGS SHALL BE PLACED SO THEY WILL NOT COVER OR OBSTRUCT ANY REFLECTIVE PORTION OF THE TRAFFIC CONTROL DEVICE.

NOT TO SCALE

MICHIGAN DEPARTMENT OF TRANSPORTATION
 BUREAU OF DEVELOPMENT STANDARD PLAN

(SPECIAL DETAIL)
 F.H.W.A. APPROVAL

1/18/11
 PLAN DATE

WZD-125-E

SHEET
 3 OF 3

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
TEMPORARY PORTABLE RUMBLE STRIPS

COS:CRB

1 of 2

APPR:LLR:MRB:01-22-21
FHWA:APPR:01-28-21

a. Description. This work consists of furnishing, installing, maintaining, relocating, and removing temporary portable rumble strips.

b. Materials. Provide temporary portable rumble strips in accordance with the following:

1. Construct the rumble strip from engineered polymers designed to maintain integrity for at least the 0 degree to 180 degree Fahrenheit (F) temperature range. Ensure polymers do not degrade due to weather or traffic conditions for the duration of use. The unit is to be colored white, black, or orange. The bottom side of the rumble strip must include a design feature that allows liquid drainage underneath without causing displacement of the unit. The leading and tail edges of the rumble strip are to be beveled, designed to allow the safe passage of motorcycles over the unit. The rumble strip must provide an auditory and tactile response to vehicle crossing events, while minimizing any displacement. The rumble strip must provide a minimum coverage of 11 feet across the lane and be a minimum of 12 inches wide. The rumble strip is not to require adhesives, nails, or any other "affixing" materials for installation.

2. The rumble strip must maintain acceptable performance when subjected to a variety of traffic conditions including roadways with normally posted speed limits up to 65 miles per hour (mph), and commercial heavy trucks.

3. Ensure the rumble strip is in an acceptable condition and is free of any defects prior to installation.

4. Use RoadQuake 2F, manufactured by Plastic Safety Systems Inc., 2444 Baldwin Rd, Cleveland, Ohio, 44104, (800)-662-6338.

c. Construction. Install the rumble strips in accordance with the manufacturer's recommendations, and the following:

1. Ensure the pavement surface is clear of all foreign material such as gravel, sand, or other debris. Place each rumble strip on a uniform paved surface free of defects including, potholes, excessive rutting, separated transverse joints, and utility structures. Do not install rumble strips on horizontal curves or steep vertical curves.

2. Install each rumble strip perpendicular to the travel direction and ensure the strip is in complete contact with the road surface. Center the strip in the lane to maximize contact with traffic and minimize opportunities for motorists to maneuver around the rumble strips.

3. A rumble strip array consists of three rumble strips installed with spacing as described

in Table 1, plus or minus 6-inch tolerance for adjusting due to inadequacies with the roadway, unless otherwise approved by the Engineer. Place two rumble strip arrays on the mainline in each direction of approach to the work zone.

Table 1: Rumble Strip Spacing

Normally Posted Speed Limit	On Center Spacing
40 mph or Less	10 feet
45 to 55 mph	15 feet
60 to 65 mph	20 feet

4. Locate the arrays based on the following recommendations, unless field conditions prohibit or otherwise shown on the plans or as directed by the Engineer:

A. The first rumble strip array is recommended to be placed approximately 200 feet in advance of the Road Work Ahead (W20-1) sign.

B. The second rumble strip array is recommended to be placed approximately 200 feet in advance of the Traffic Regulator (W20-7a) sign.

5. Once properly installed, maintain the rumble strips as necessary throughout deployment. Re-adjustment is required if a rumble strip displaces such that: it is no longer perpendicular to the direction of travel, it is skewed by at least 6 inches, will not remain flat on the paved surface for any reason, or no longer satisfies the above conditions. Replace rumble strips with faulty connections, worn rubber, exposed metal, or torn material as directed by the Engineer.

6. Remove the temporary rumble strips from the roadway simultaneously with the rest of the temporary traffic control devices (TTCD) on the project during all inactive periods or when no longer needed as directed by the Engineer. Rumble strips are to be placed flat on the ground, and not stacked, when stored on the roadside. Once removed, rumble strips may be stored on the jobsite outside of the clear zone.

d. Measurement and Payment. The completed work, as described, will be measured and paid for at the contract unit price using the following pay items:

Pay Item	Pay Unit
Rumble Strip, Temp, Portable, Furn	Each
Rumble Strip, Temp, Portable, Oper.....	Each

1. **Rumble Strip, Temp, Portable, Furn** will be measured by counting as a total quantity each rumble strip furnished and installed. Replacement of rumble strips damaged by vehicular traffic other than the Contractor's vehicles and equipment will be paid for as **Rumble Strip, Temp, Portable, Furn**.

2. **Rumble Strip, Temp, Portable, Oper** will be counted as a total quantity and includes operating, inspecting, maintaining, cleaning, relocating, and removing each rumble strip.

MICHIGAN
DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION
FOR
PAVEMENT JOINT AND CRACK REPAIR, SPECIAL

HUR:TPA

1 of 1

APPR:NM:ARB:03-03-21

a. Description. The work consists of completing pavement joint and crack repairs using a milling machine.

b. Materials. Use materials in accordance with the standard specifications.

c. Construction. Perform construction in accordance with section 501 of the Standard Specifications for Construction and as per Standard Plan R-44 Series except as described here.

Construct pavement joint and crack repair using a milling type machine that produces a clean, rectangular, and vertical edge through the entire depth of the repair.

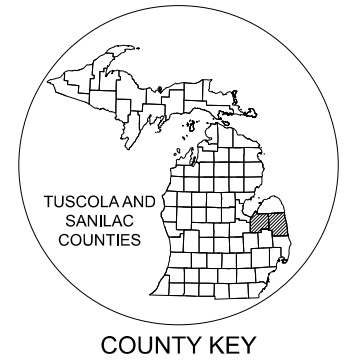
d. Measurement and Payment. The completed work, as described, will be measured and paid for at the contract unit price using the following pay item:

Pay item	Pay Unit
Pavt Joint and Crack Repr, Det __, Spec	Foot

Pavt Joint and Crack Repr, Det __, Spec will be measured as described in subsection 501.04.I of the Standard Specifications for Construction.

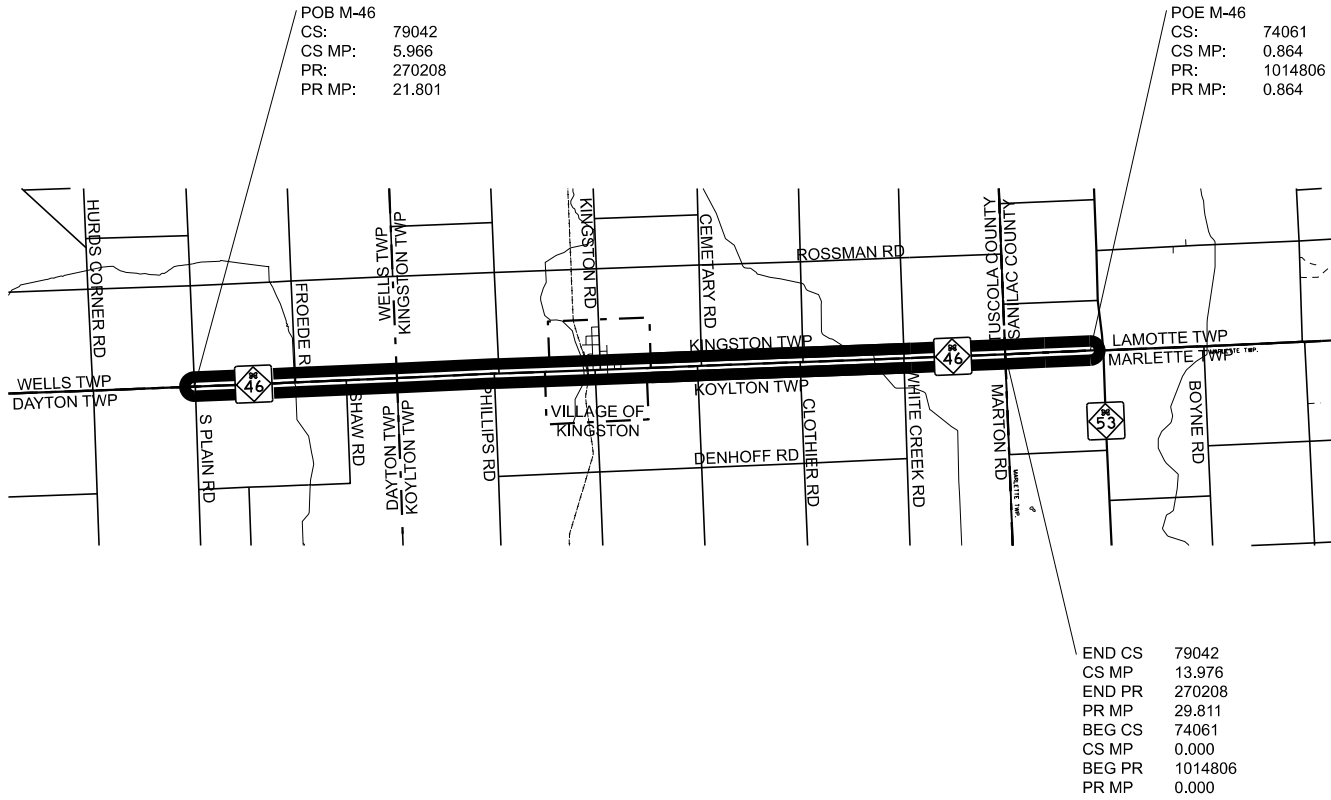
MICHIGAN DEPARTMENT OF TRANSPORTATION

ROUTE: M-46
 CITY OF KINGSTON
 LAMOTTE, MARLETTE, KOYLTON, KINGSTON,
 WELLS, AND DAYTON TOWNSHIPS
 TUSCOLA AND SANILAC COUNTIES



<u>SECTION</u>	<u>CONTROL SEC</u>	<u>JOB NO.</u>	<u>FED AID PROJ</u>
1RD	79042, 74061	TWA	NO

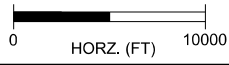
ROAD	YEAR	TRAFFIC DATA			SPEED DATA		LIMITS
		ADT	DHV	COMM	DESIGNPOSTED		
M-46	24	3074	11%	10%	60	55	SANILAC/TUSCOLA COUNTY LINE TO M-53
M-46	22	3868	9%	10%	60	55	M-24 TO TUSCOLA/SANILAC COUNTY LINE



THE IMPROVEMENTS COVERED BY THESE PLANS SHALL BE DONE IN ACCORDANCE WITH THE MICHIGAN DEPARTMENT OF TRANSPORTATION 2020 STANDARD SPECIFICATIONS FOR CONSTRUCTION. PHYSICAL ROAD NUMBER (PR#) & MILEPOST (MP) DATA ARE FROM MICHIGAN GEOGRAPHIC FRAMEWORK VERSION # 24.

MILES: 8.874
 CONTRACT FOR:
 JOINTS REPAIRS

BRADLEY C. WIEFERICH, P.E. - DIRECTOR



DESIGN UNIT: SCHLAGER
 CS: 79042, 74061
 JN: TWA

TSC: HURON
 TITLE SHEET

DATE: 03/01/24
 DRAWING SHEET
 M-46
 TITLE
 001
 SECT 1

FILE:

LOG OF PROJECT

1 of 2

LOCATION

The project is located on M-46 from Plain Rd to M-53 in Tuscola and Sanilac Counties.

Route	M-46	M-46
CS	79042	74061
From CS MP	5.966	0.000
To CS MP	13.976	0.864
PR	270208	1014806
Form PR MP	21.801	0.000
To PR MP	29.811	0.864
Length (mi)	8.01	0.864

DESCRIPTION OF WORK.

The following items apply throughout the project and are not detailed elsewhere:

<u>Quantity</u>	<u>Unit</u>	<u>Pay Items</u>
1.00	LSUM	Mobilization, Max \$55,000

Repair joints at locations as directed by the engineer.

<u>Quantity</u>	<u>Unit</u>	<u>Pay Items</u>
1430	Ton	Hand Patching
15530	Ft	Pavt Joint and Crack Repr, Det 7, Spec
1730	Ft	Pavt Joint and Crack Repr, Det 8, Spec

Pavement markings are not included in this project.

Maintain traffic per the Special Provision for Maintaining Traffic.

<u>Quantity</u>	<u>Unit</u>	<u>Pay Items</u>
126	Ea	Channelizing Device, 42 inch, Fluorescent, Furn
126	Ea	Channelizing Device, 42 inch, Fluorescent, Oper
2	Ea	Lighted Arrow, Type C, Furn
2	Ea	Lighted Arrow, Type C, Oper
1.00	LSUM	Minor Traf Devices
328	Sft	Sign, Type B, Temp, Prismatic, Furn
328	Sft	Sign, Type B, Temp, Prismatic, Oper

1.00	LSUM	Traf Regulator Control
12	Ea	Rumble Strip, Temp, Portable, Furn
12	Ea	Rumble Strip, Temp, Portable, Oper

GENERAL NOTES

MISS DIG/UNDERGROUND UTILITY NOTIFICATION

For the protection of underground utilities and in conformance with MCL 460.171 et seq, the Contractor shall contact MISS DIG System, Inc. by phone at 811 or 800-482-7171 or via the web at either locate.missdig.org for single address or rte.missdig.org, a minimum of 3 work days prior to excavating, excluding weekends and holidays.

MONUMENT BOXES

All government corners on this project shall be protected during construction.

STATIONING

Stationing on this project was taken from old plans and pavement stenciled stationing and is not necessarily accurate.

OLD ROAD PLANS

The following old road plans were referred to in the design of this project:

79042
74061

In addition, other old road plans that predate this project may be available. These plans may be reviewed in the Transportation Service Center (TSC) during normal working hours.

PUBLIC UTILITIES

There are no anticipated utility conflicts within the scope of this project. For utility company contacts during construction, please contact Thomas Anderson, MDOT Huron TSC at anderson26@michigan.gov or (810) 247-9287.